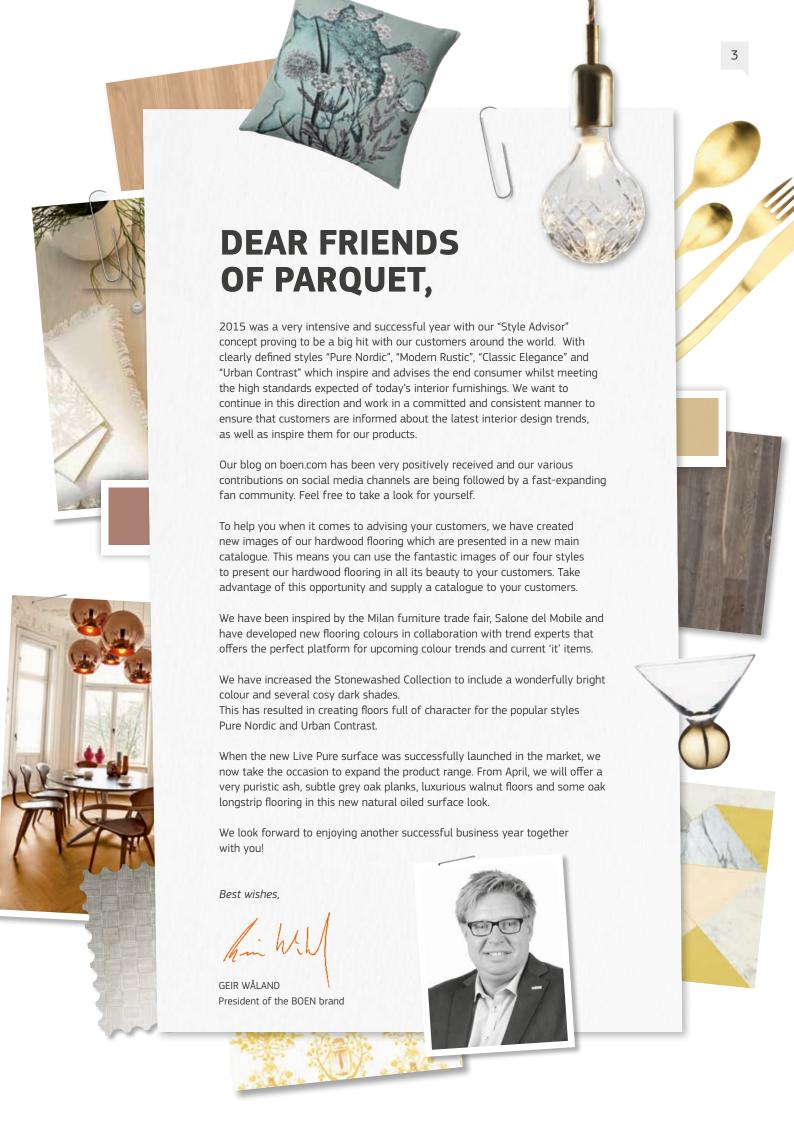




PRICE LIST/2016

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ADVANCED TECHNOLOGY AND HIGH QUALITY

As an experienced parquet flooring company with a long tradition we always offer you wooden parquet floorings of high-grade quality and advanced technology.

BOEN QUALITY

We produce parquet flooring with top level of quality. And the process of developing new technology or increasing range of products never stops. With monitoring system that checks every aspect of production, we are so sure our production meets highest standards of quality, that we give our customers 20 year warranty.

Underfloor heating

Want to use BOEN wooden floors with underfloor heating? No problem! BOEN hardwood flooring is an ideal floor covering to place above underfloor heating system. Our floors have efficient thermal conductivity and lets you enjoy comfort of warm floor. For best heat transference we recommend gluing floors instead of using a floating system.

Different installation possibilities

Glued, nailed or floating? Parquet can be installed on most types of flooring. Problems such as uneven sub-flooring, moisture, sound proofing etc., can be resolved with the help of technical expertise from BOEN's sales and service team.

For more information, please refer to your parquet installer or our BOEN sales team.



BOEN X-PRESS – THE RAPID LOCKING TECHNOLOGY

Take advantage of the BOEN X-press lockingsystem on the short ends of the boards of all BOEN Clic products.

- A quicker and easier way to install single boards without tools
- > Significantly reduces installation time
- The clear Clic sound lets you know when installation is complete
- Also suitable for full-surface gluing onto the sub-floor



lock and make the "single action"

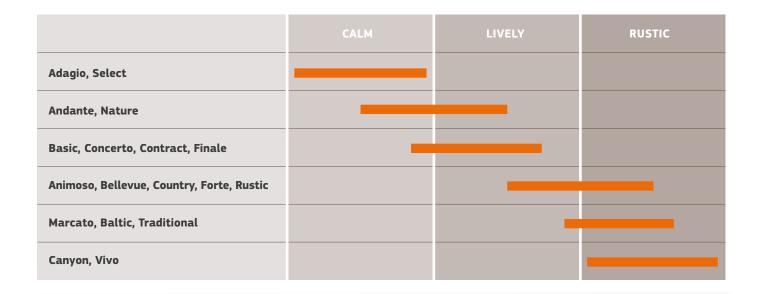
movement possible.



BOEN GRADINGS

Wood is a natural product. Some types of wood – beech, for example – have a relatively calm grain. Others, like oak, are rich in structure, with a spectrum of calm to rustic. We offer a wide selection for you to choose from.

VISIT OUR
VIRTUAL PRODUCT
FINDER TO GET A
BETTER IMPRESSION
OF THE GRADINGS.
BOEN.COM/EN/
PRODUCTS



Wood is a product of nature – each tree has its own structure and individual colour combination. An image or a sample will therefore never be able to give you a complete picture of the finished floor. Please also note that the colour may change when exposed to light. As a guideline, darker wood species will get a more golden tone, whereas lighter species will become slightly darker. Cracked knots are filled with putty, the occurrence of small gaps between the putty and wood may appear.

CALM

Consistent growth; only small knots; standing or lying yearrings.

LIVELY

Natural grading with small to medium knots; a limited spectrum of colours due to sapwood.

RUSTIC

Structure and vivid growth; larger knots, sapwood and heartwood; a rich spectrum of colours.



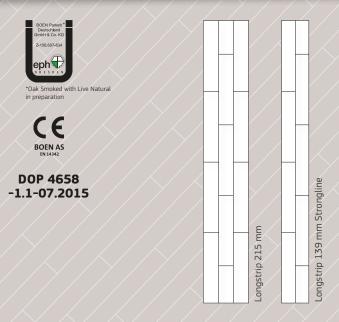




LONGSTRIP

The classic among the parquet floorings. The varied pattern provides a lively and modern look and is excellently applicable for different room situations.





Longstrip 215 mm

A 3-strip flooring with modern design. Very flexible and easy to use. Longstrip parquet flooring is enhanced with BOEN X-press locking system, which makes installation of this floor incredibly easy.

Longstrip 139 mm Strongline

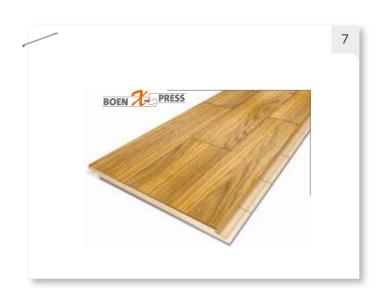
With its top layer of approx. 5.5 mm Strongline is particularly appropriate to be used in high-frequented areas. With tongue and groove profile for traditional installation.

Longstrip 215 mm

- > The expressive parquet flooring of varied looks
- > With BOEN X-press this flooring is rapidly and reliably installed

Dimension:

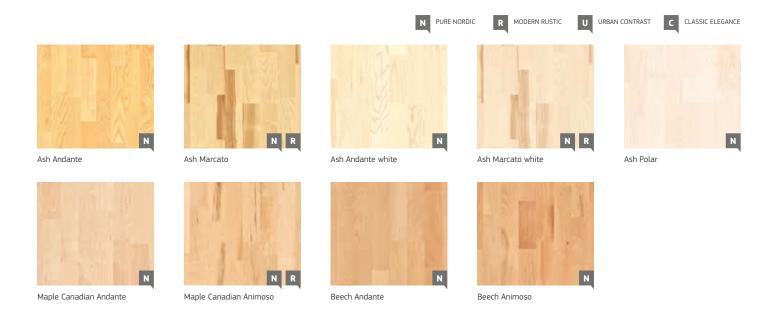
14 x 215 x 2200 mm Top layer: about 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm



Type of wood	Grading	Live Sati	n ///	Live Mat		Live Nat	ural
		Article no.	€/m² Net price	Article no.	€/m² Net price	Article no.	€/m² Net price
Ash	Andante	ASGL3PTD	47.90	ASGL35TD	49.90	ASGL3KTD	51.65
Ash	Marcato	ASGL8PTD	38.50	ASGL85TD	40.50	ASGL8KTD	42.25
Ash white pigmented	Andante			ASGL32TD	50.90	ASGL3MTD	52.65
Ash white pigmented	Marcato			ASGL82TD	41.50		
Ash Polar white stained				APGL35TD	74.00		
Maple Canadian	Andante	MAGL3PTD	56.50	MAGL35TD	58.50	MAGL3KTD	60.25
Maple Canadian	Animoso	MAGL4PTD	49.00				
Beech	Andante	BDGL3PTD	40.60	BDGL35TD	42.60	BDGL3KTD	44.35
Beech	Animoso	BDGL4PTD	35.90	BDGL45TD	37.90	BDGL4KTD	39.65

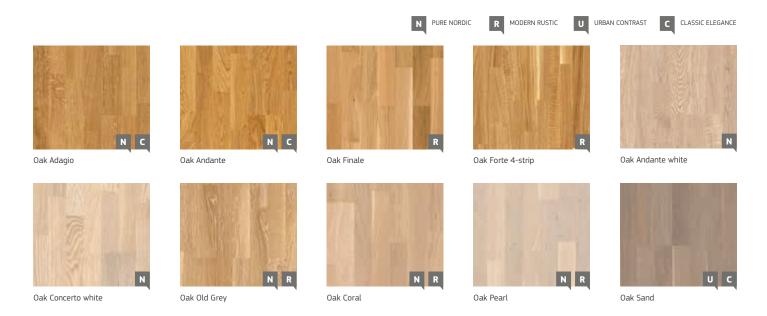
INFO

1 package = 6 elements = 2.84 m² = 24 kg, 1 pallet = 50 packages = 142 m² We can only deliver complete packages.



Type of wood	Grading	Live Sati	n €/m² Net price	Live Mat	t €/m² Net price	Live Nat	ural €/m² Net price
Oak	Adagio	EIGL2PTD	56.70				
Oak	Andante	EIGL3PTD	45.60	EIGL35TD	47.60	EIGL3KTD	49.35
Oak	Finale	EIGLTPTD	39.70	EIGLT5TD	41.70	EIGLTKTD	43.45
Oak 4-strip	Forte	EIGL9P3D	32.30	EIGL953D	34.30	EIGL9K3D	36.05
Oak white pigmented	Andante			EIGL32TD	48.60	EIGL3MTD	50.35
Oak white pigmented	Concerto			EIGL72TD	45.60	EIGL7MTD	47.35
Oak Old Grey						OGGLTKTD	51.05
Oak Coral						OPGLTMTD	51.05
Oak Pearl						ORGLTMTD	46.90
Oak Sand						XHGLTMTD	51.05

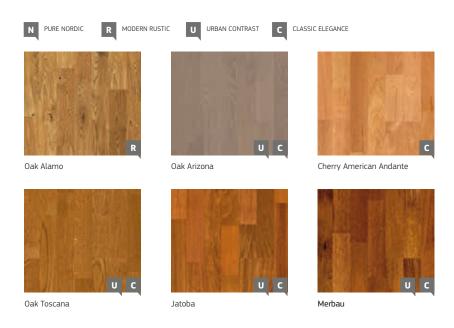
1 package = 6 elements = 2.84 m² = 24 kg, 1 pallet = 50 packages = 142 m² We can only deliver complete packages.





Type of wood	Grading	Live Satin	€/m² Net price	Live Matt	€/m² Net price	Live Natu	ural €/m² Nét price	
Oak Alamo						EAGLTKTD	51.05	
Oak Arizona coloured stained				EQGL35TD	50.60			
Cherry American	Andante	KIGL3PTD	71.30			KIGL3KTD	75.05	
Oak Toscana coloured stained				ETGL35TD	50.60			
Jatoba		JAGL2PTD	63.60			JAGL2KTD	67.35	
Merbau		MEGL2PTD	67.50			MEGL2KTD	71.25	

1 package = 6 elements = 2.84 m² = 24 kg, 1 pallet = 50 packages = 142 m² We can only deliver complete packages.





Type of wood	Grading	Live Satin	n €/m² Net price	Live Matt	€/m² Net price	Live Nati	urál €/m² Net price	
Oak Cordoba coloured stained				ECGL35TD	50.60			
Oak Oregon coloured stained				EYGL35TD	50.60			
Walnut American	Andante	NUGL3PTD	73.20	NUGL35TD	75.20	NUGL3KTD	76.95	
Oak Smoked		ELGL8PTD	54.70	ELGL85TD	56.70	ELGL8KTD	58.45	
Oak Noir smoked, stained		EMGL3PTD	59.40	EMGL35TD	61.40			

1 package = 6 elements = 2.84 m 2 = 24 kg, 1 pallet = 50 packages = 142 m 2 We can only deliver complete packages.



Oak Cordoba

R MODERN RUSTIC



U URBAN CONTRAST C CLASSIC ELEGANCE

Oak Oregon



Walnut American Andante



Oak Smoked



Oak Noir

- Our longstrip floor with approx. 5.5 mm top layer to be used in highly frequented areas such as restaurants, hotels, exhibition rooms, etc.
- With traditional BOEN 2-strip and tongue/ groove profile for professional business objects

Dimension: 21 x 139 x 2200 mm

Top layer: ca. 5.5 mm Middle layer: 10.5 mm Bottom layer: 5 mm



Type of wood	Grading	Sport Lacquer			
		Article no.	€/m² Net price		
Ash	Contract	AS37STLY	80.40		
Maple Canadian	Contract	MA37STLY	91.90		
Beech	Contract	BD37STLY	76.70		
Oak	Contract	EI37STLY	81.90		

INFO

1 package = 6 elements = 1,83 m² = 21 kg, 1 pallet = 42 packages = 76,86 m² We reserve the right to deliver 1 element as random length in each package. We can only deliver complete packages.





Ash Contract



Beech Contract



Maple Canadian Contract

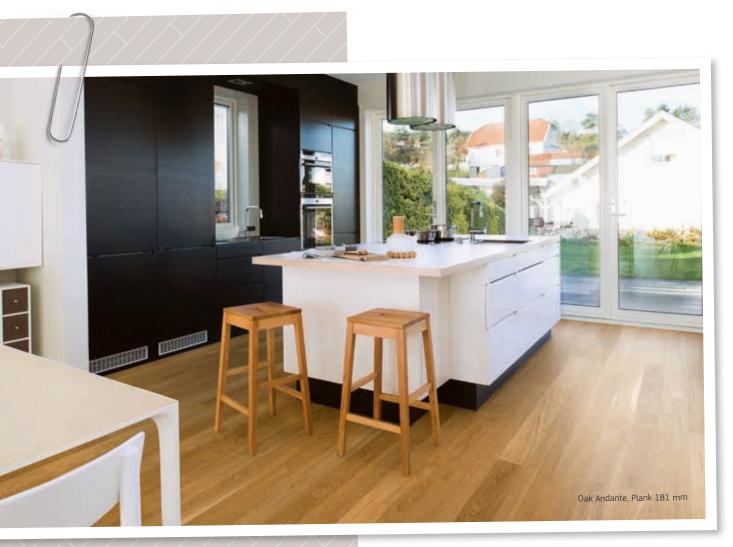


Oak Contract



OAK PLANKS

For a quick overview, we have put our three widths of oak planks together. Combine the three widths for an attractive overall appearance.





Easy and rapid

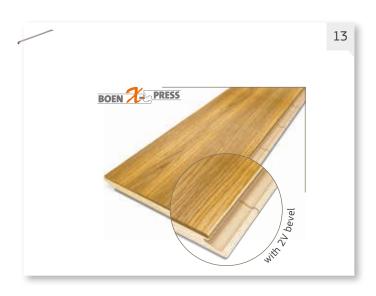
Using the end joint vertical locking system BOEN X-press it is possible to improve installation time by up to 40% compared to previous systems. Installation completely without tools and glue.

Oak Plank 138, 181, 209 mm

- > Combine the three widths for an attractive overall appearance
- > With BOEN X-press this flooring is rapidly and reliably installed
- > All items have a micro bevel (2V)

Dimension: 14 x 138/ 181/ 209 x 2200 mm

Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm



Type of wood	Grading	Width of boards	Live Matt		Live Natural unbrushed		Live Natural brushed		
			Article no.	€/m ² Net price	Article no.	€/m ² Net price	Article no.	€/m ² Net price	
Oak	Andante	138 mm 181 mm 209 mm	EIG835FD EIGD35FD EIGV35FD	76.10 82.30 92.50	EIG83KFD EIGD3KFD EIGV3KFD	77.85 84.05 94.25	EBG83KFD EBGD3KFD EBGV3KFD	80.85 87.05 97.25	
Oak	Animoso	138 mm 181 mm 209 mm	EIG845FD EIGD45FD EIGV45FD	66.50 71.80 81.00	EIG84KFD EIGD4KFD EIGV4KFD	68.25 73.55 82.75	EBG84KFD EBGD4KFD EBGV4KFD	71.25 76.55 85.75	
Oak	Vivo	138 mm 181 mm 209 mm	EIG8V5FD EIGDV5FD EIGVV5FD	58.70 63.50 72.00	EIG8VKFD EIGDVKFD EIGVVKFD	60.45 65.25 73.75	EBG8VKFD EBGDVKFD EBGVVKFD	63.45 68.25 76.75	
Oak white pigmented	Andante	138 mm 181 mm 209 mm	EIG832FD EIGD32FD EIGV32FD	77.10 83.30 93.50	EIG83MFD EIGD3MFD EIGV3MFD	78.85 85.05 95.25	EBG83MFD EBGD3MFD EBGV3MFD	81.85 88.05 98.25	
Oak white pigmented	Animoso	138 mm 181 mm 209 mm	EIG842FD EIGD42FD EIGV42FD	67.50 72.80 82.00	EIG84MFD EIGD4MFD EIGV4MFD	69.25 74.55 83.75	EBG84MFD EBGD4MFD EBGV4MFD	72.25 77.55 86.75	
Oak Smoked	Andante	138 mm 209 mm	ELG835FD ELGV35FD	98.70 120.30	ELG83KFD ELGV3KFD	100.45 122.05	EEG83KFD EEGV3KFD	103.45 125.05	
Oak Smoked	Markato	138 mm 209 mm	ELG885FD ELGV85FD	89.80 109.00	ELG88KFD ELGV8KFD	91.55 110.75	EEG88KFD EEGV8KFD	94.55 113.75	

INFO

138 mm: 1 package = 10 elements = 3.04 m² = 25.5 kg, 1 pallet = 42 packages = 127.68 m². We reserve the right to deliver 2 elements with slotted top layer in each package. The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.

181 mm: 1 package = 8 elements = 3.19 m^2 = 27 kg, 1 pallet = $40 \text{ packages} = 127.60 \text{ m}^2$. We reserve the right to deliver 1 element with slotted top layer in each package. The shortest top layer has a minimum length of 800 mm. We can only deliver complete packages.

209 mm: 1 package = 6 elements = 2.76 m² = 24 kg, 1 pallet = 50 packages = 138 m². We only deliver whole length boards without slotted top layer. We can only deliver complete packages.

N Pure Nordic R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEG



Oak Andante



Oak Animoso



Oak Vivo



Oak Andante white



Oak Animoso white



Oak Smoked Andante

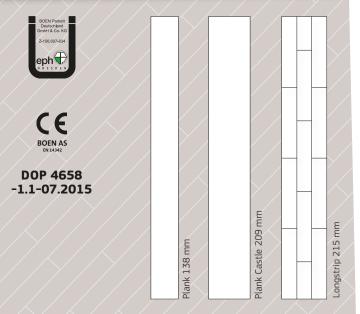


Oak Smoked Markato

LIVE PURE

As pure and clear as untreated wood – this is the special attribute about our new surface finish Live Pure. Live Pure protects the wood thanks to a special treatment applied to the surface wich leaves the look of the hardwood floor naturally light.





Planks in 2 widths

Planks with Live Pure are offered in the classic width of 138 mm, as well as the exclusive Castle width of 209 mm.

Our tip: give your flooring even more of an individual look by combining both widths.



Longstrip 215 mm

Longstrip parquet flooring with the fascinating natural look. A very modern longstrip parquet flooring.

Live Pure Plank 138, 209 mm

- > The planks are safely protected by the new surface Live Pure
- > Simple and quick to lay with BOEN X-press Clic connection

Dimension: 14 x 138/ 209 x 2200 mm

Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm



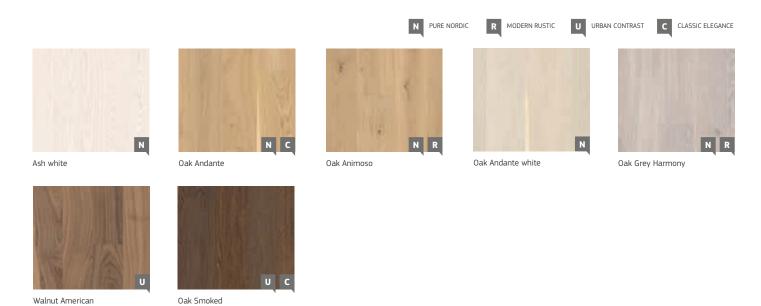
Type of wood	Grading	Width of boards	Live Pur		
			Article no.	€/m² Net price	
Ash* white pigmented, slightly brushed	EW	138 mm	ADG836FD	98.65	
Oak slightly brushed	Andante	138 mm 209 mm	EBG833FD EBGV33FD	86.85 103.25	
Oak slightly brushed	Animoso	138 mm 209 mm	EBG843FD EBGV43FD	77.25 91.75	
Oak white pigmented, slightly brushed	Andante	138 mm 209 mm	EBG836FD EBGV36FD	89.85 106.25	
Oak Grey Harmony* slightly brushed	EW	138 mm 209 mm	PBG843FD PBGV43FD	91.85 108.25	
Walnut American*	EW	138 mm	NSG833FD	143.55	
Oak smoked* slightly brushed	EW	138 mm 209 mm	EEG833FD EEGV33FD	98.65 131.05	

INFO

138 mm: 1 package = 10 elements = 3.04 m² = 25.5 kg, 1 pallet = 42 packages = 127.68 m². We reserve the right to deliver 2 elements with slotted top layer in each package. The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.

209 mm: 1 package = 6 elements = 2.76 m² = 24 kg, 1 pallet = 50 packages = 138 m². All boards in the package have a lenght of 2200 mm. We can only deliver complete packages.

*Available from 01.04.2016



Live Pure Longstrip 215 NEW

- The expressive parquet flooring with the special new surface finish Live Pure
- With BOEN X-press this flooring is rapidly and reliably installed
- With immediate audible feedback
- Dimension: 14 x 215 x 2200 mm

Top layer: about 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm



Type of wood		Grading	Width of boards	Live Pure Article no.	€/m² Net price	
Oak*	NEW	Andante	215 mm	EIGL33TD	55.35	
0ak*	NEW	Finale	215 mm	EIGLT3TD	49.45	
Oak* white pigmented	NEW	Concerto	215 mm	EIGL76TD	53.35	

INFO

1 package = 6 elements = 2.84 m^2 = 24 kg, 1 pallet = 50 packages = 142 m^2 We can only deliver complete packages.

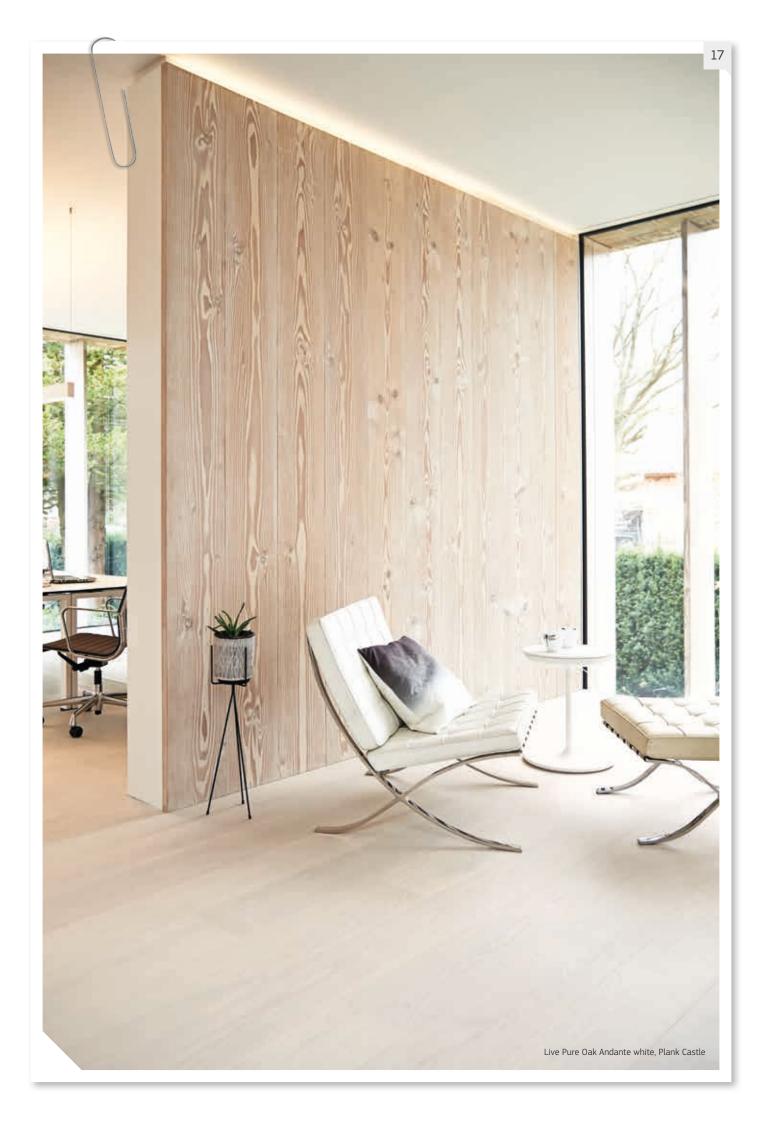
*Available from 01.04.2016





Oak Concerto white





Plank 138 mm

BOEN planks have a classic, timeless and noble effect. In order to achieve an ideal surface look, we have used optimum width and length ratios for our boards. This way, your room is perfectly presented

Dimension: 14 x 138 x 2200 mm

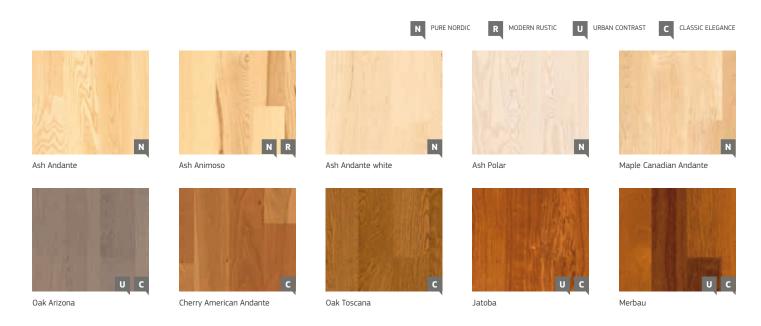
Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm



Type of wood	Grading	Live Satin		Live Mat	it	Live Nat	ural	
		Article no.	€/m ² Net price	Article no.	€/m ² Net price	Article no.	€/m² Net price	
Ash	Andante	ASG83PPD	82.90	ASG835PD	84.90	ASG83KPD	86.65	
Ash	Animoso	ASG84PPD	63.10					
Ash white pigmented	Andante			ASG832PD	85.90	ASG83MPD	87.65	
Ash Polar white stained				APG835PD	101.30			
Maple Canadian	Andante	MAG83PPD	101.10					
Oak Arizona coloured stained				EQG875PD	81.40			
Cherry American	Andante	KIG83PPD	102.30			KIG83KPD	106.05	
Oak Toscana coloured stained				ETG875PD	81.40			
Jatoba		JAG83PPD	90.00			JAG83KPD	93.75	
Merbau		MEG83PPD	100.60			MEG83KPD	104.35	

INFO

1 package = 10 elements = 3.04 m² = 25.5 kg, 1 pallet = 42 packages = 127.68 m². We reserve the right to deliver 2 elements with slotted top layer in each package. The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.

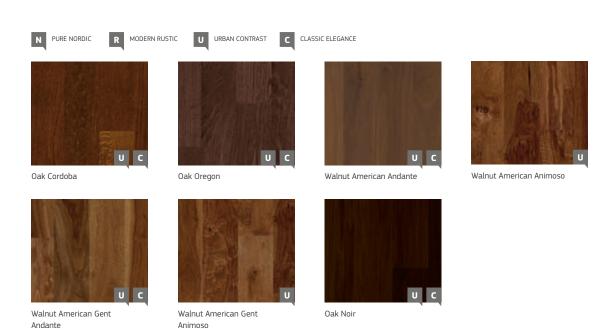




Type of wood	Grading	Live Satin Article no. €/m² Net price		Live Matt Article no. €/m² Net price		Live Natural Article no. E/m² Net price	
Oak Cordoba coloured stained				ECG875PD	81.40		
Oak Oregon coloured stained				EYG875PD	81.40		
Walnut American	Andante	NUG83PPD	133.80	NUG835PD	135.80	NUG83KPD	137.55
Walnut American	Animoso	NUG84PPD	117.20	NUG845PD	119.20		
Walnut American Gent *	Andante	NUG83PUD	100.35			NUG83KUD	104.10
Walnut American Gent *	Animoso	NUG84PUD	87.90				
Oak Noir smoked, stained		EMG83PPD	96.70	EMG835PD	98.70		

1 package = 10 elements = 3.04 m² = 25.5 kg, 1 pallet = 42 packages = 127.68 m². We reserve the right to deliver 2 elements with slotted top layer in each package. The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.

*With slotted top layer!



Gent Plank 138, 181, 209 mm

- > The boards with the slotted top layer remind of Dutch boards and particularly develop their effects in small rooms
- The modern, young look, as well as the good price/ performance ratio make this product interesting, particularly for parquet beginners
- > Dimension: 14 x 138/ 181/ 209 x 2200 mm

Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm



Type of wood	Grading	Width of boards	Live Mate	€/m² Net price	Live Nation unbrushed Article no.		Live Nat brushed Article no.	ural €/m² Net price	
Oak	Andante	138 mm 181 mm 209 mm	EIG835JD EIGD35JD EIGV35JD	57.10 61.70 69.40	EIG83KJD EIGD3KJD EIGV3KJD	58.85 63.45 71.15	EBG83KJD EBGD3KJD EBGV3KJD	61.85 66.45 74.15	
Oak	Animoso	138 mm 181 mm 209 mm	EIG845JD EIGD45JD EIGV45JD	49.90 53.90 60.75	EIG84KJD EIGD4KJD EIGV4KJD	51.65 55.65 62.50	EBG84KJD EBGD4KJD EBGV4KJD	54.65 58.65 65.50	
Oak	Vivo	138 mm 181 mm 209 mm	EIG8V5JD EIGVV5JD	44.00 47.60 54.00	EIG8VKJD EIGVVKJD	45.75 49.35 55.75	EBG8VKJD EBGDVKJD EBGVVKJD	48.75 52.35 58.75	
Oak white pigmented	Andante	138 mm 181 mm 209 mm	EIG832JD EIGD32JD EIGV32JD	58.10 62.70 70.40	EIG83MJD EIGD3MJD EIGV3MJD	59.85 64.45 72.15	EBG83MJD EBGD3MJD EBGV3MJD	62.85 67.45 75.15	
Oak white pigmented	Animoso	138 mm 181 mm 209 mm	EIG842JD EIGD42JD EIGV42JD	50.90 54.90 61.75	EIG84MJD EIGD4MJD EIGV4MJD	52.65 56.65 63.50	EBG84MJD EBGD4MJD EBGV4MJD	55.65 59.65 66.50	

INFO

All elements have 1 slotted top layer. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

138 mm: 1 package = 10 elements = 3.04 m^2 = 25.5 kg, 1 pallet = 42 packages = 127.68 m^2 .

181 mm: 1 package = 8 elements = 3.19 m^2 = 27 kg, 1 pallet = 40 packages = 127.6 m^2 .

209 mm: 1 package = 6 elements = 2.76 m^2 = 24 kg, 1 pallet = $50 \text{ packages} = 138 \text{ m}^2$.



Oak Andante Oak Animoso





N PURE NORDIC



R MODERN RUSTIC



Oak Vivo

Oak Andante white

Oak Animoso white

Fineline 138 mm

- > Fineline planks are made from fine and narrow oak slats
- The captivating finish is particularly attractive when used in large, modern rooms
- Dimension: 14 x 138 x 2200 mm

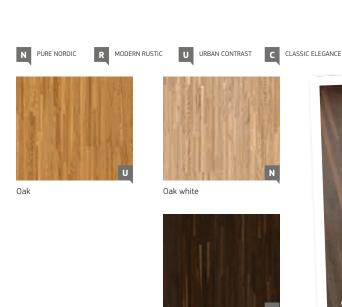
Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm



Type of wood	Live Matt		Live N	atural
	Article no.	€/m² Net price	Article no.	€/m² Net price
Oak	EIG895RD	58.40	EIG89KRD	60.15
Oak white pigmented	EIG892RD	59.40	EIG89MRD	61.15
Oak Smoked	ELG895RD	69.90	ELG89KRD	71.65

INFO

1 package = 10 elements = $3.04\,\mathrm{m}^2$ = $25.5\,\mathrm{kg}$, 1 pallet = 42 packages = $127.68\,\mathrm{m}^2$. We can only deliver complete packages.



Oak Smoked



STONEWASHED COLLECTION

Distinctive contrasts of lava rocks or gleaming gloss of a pearl – floorings of the Stonewashed Collection are inspired by nature. Brushed, distinctive structures and a surface treated with Live Natural oil let you feel the flooring with all senses.



Plank Castle 209 mm

Plank 138 mm



DOP 4658 -1.1-07.2015

Available in two formats

BOEN Stonewashed boards are available in two formats: As classic plank boards of optimum width and length ratios – as well as broad and exclusive Castle boards for a spacious room effect.

Harmonious look: Skirting boards made from BOEN parquet

We manufacture skirting boards in almost every finish in the BOEN product range. You can find skirting boards in Stonewashed Collection colours on page 57.

Stonewashed Collection 138, 209 mm

- Earth colours and high-contrast structures constitute the effect of this range of products
- All Stonewashed products are equipped with a micro bevel on the longitudinal side
- Only entire lengths of 2200 mm are supplied for 209 mm width

Dimension:

Plank: 14 x 138 x 2200 mm Plank Castle: 14 x 209 x 2200 mm

Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm



Type of wood	Features	Width of boards	Live Natural brushed Article no.	€/m² Net price	Live Natural unbrushed Article no.	€/m² Net price
Oak Alamo	with antique stain	Plank 138 mm Plank Castle 209 mm			EAG8VKFD EAGVVKFD	75.70 89.00
Oak Honey NEW	brushed, warm brown pigmented	Plank 138 mm Plank Castle 209 mm	OHG8VKFD OHGVVKFD	80.90 94.20		
Oak Barrel	brushed, brown tone pigmented	Plank 138 mm Plank Castle 209 mm	00G84KFD 00GV4KFD	82.65 98.10		
Oak Old Grey	whitewashed appearance, stained	Plank 138 mm Plank Castle 209 mm	OGG84KFD OGGV4KFD	82.65 98.10		
Oak Coral	gleaming white pigmented	Plank 138 mm Plank Castle 209 mm	OPG84MFD OPGV4MFD	82.65 98.10		
Oak White Stone	brushed, bright white pigmented	Plank 138 mm Plank Castle 209 mm	XVG8VMFD XVGVVMFD	80.90 94.20		
Oak Pearl	pearl white pigmented	Plank 138 mm Plank Castle 209 mm			ORG84MFD ORGV4MFD	78.50 93.95
Oak Sand	brushed,sand colour oiled	Plank 138 mm Plank Castle 209 mm	XHG84MFD XHGV4MFD	82.65 98.10		
Oak Grey Pepper NEW	brushed, grey pigmented	Plank 138 mm Plank Castle 209 mm	XYG84KFD XYGV4KFD	82.65 98.10		

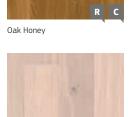
INFO

Plank 138 mm: 1 package = 10 elements = 3.04 m² = 25.5 kg, 1 pallet = 42 packages = 127.68 m². We reserve the right to deliver 2 elements with slotted top layer in each package. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages. Castle 209 mm: 1 package = 6 elements = 2.76 m² = 24 kg, 1 pallet = 50 packages = 138 m².

All boards in the package have a length of 2200 mm. We can only deliver complete packages.



Oak Alamo





Oak Barrel

Oak Sand



MODERN RUSTIC

Oak Old Grey



C CLASSIC ELEGANCE

Oak Coral

U URBAN CONTRAST



N PURE NORDIC

Oak Grey Pepper



Oak Pearl

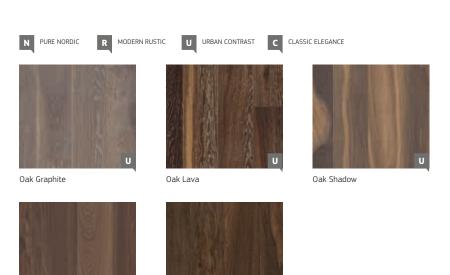
Type of wood	Features	Width of boards	Live Natural brushed Article no.	€/m² Net price	Live Natural unbrushed Article no.	€/m² Net price
Oak Graphite	brushed, dark with light-yellow shimmer	Plank 138 mm Plank Castle 209 mm	OZG8VKFD OZGVVKFD	80.90 94.20		
Oak Lava	smoked, limed, stained, vivid colouring	Plank 138 mm Plank Castle 209 mm	XAG84KFD XAGV4KFD	101.15 120.35		
Oak Shadow	smoked, lively stone colour	Plank 138 mm Plank Castle 209 mm			XDG88MFD XDGV8MFD	97.00 116.20
Oak Stone	grained stone colours	Plank 138 mm Plank Castle 209 mm			XBG83MFD XBGV3MFD	105.90 127.50
Oak Brown Jasper	brushed, dark brown pigmented	Plank 138 mm Plank Castle 209 mm	XZG8VKFD XZGVVKFD	80.90 94.20		

Oak Stone

Plank 138 mm: 1 package = 10 elements = 3.04 m^2 = 25.5 kg, 1 pallet = 42 packages = 127.68 m^2 . We reserve the right to deliver 2 elements with slotted top layer in each package. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

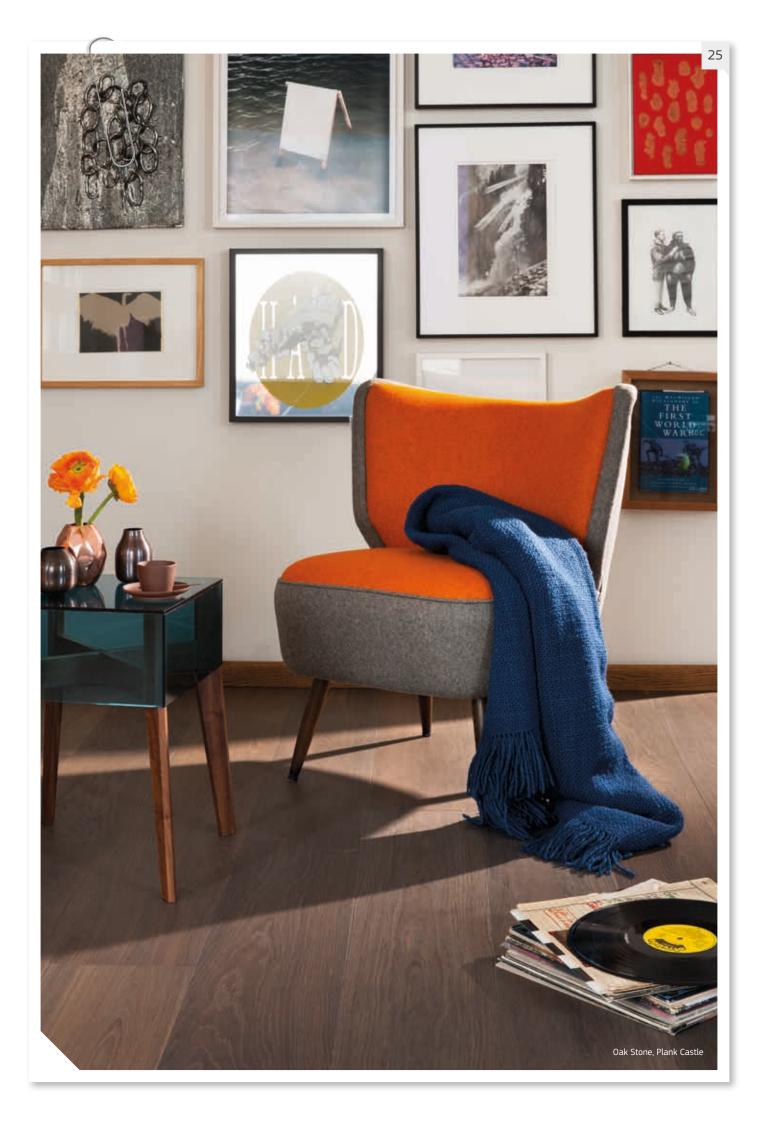
Castle 209 mm: 1 package = 6 elements = 2.76 m^2 = 24 kg, 1 pallet = 50 packages = 138 m^2 .

All boards in the package have a length of 2200 mm. We can only deliver complete packages.



Oak Brown Jasper





FASHION COLLECTION

Anything but ordinary. The colouring and texture of the oak surface in our new Fashion Collection are both fascinating and inspiring. Exclusive plank floors for trend-conscious furnishing styles.







DOP 4658 -1.1-07.2015

A new take on oak planks

The elaborate wood structure and colouring of the surfaces make the 209 mm wide planks in the Fashion Collection the best possible choice for interior designs that are both exclusive and unique. Exquisite oak is planed, sanded and brushed in numerous steps. The texture is emphasised with stain or coloured oil, before the surface is finished with our Live Natural.

Tone in tone

For a harmonious overall surface appearance, we recommend skirting boards in the Fashion Collection colours. See page 57.

- > Exclusive 209 mm oak planks with special surface finish, available in a wide range of colours
- > Easy and quick to install with BOEN X-press
- > Only entire lengths of 2200 mm are supplied
- All planks with bevel

Dimension: 14 x 209 x 2200 mm

Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm



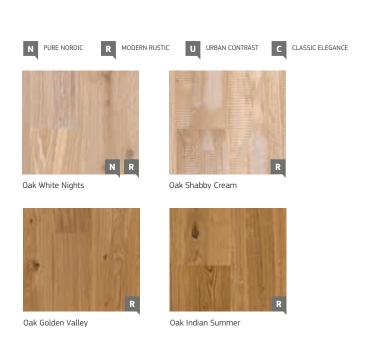
Type of wood	Features	Live Natural		
		Article no.	€/m² Net price	Bevel
Oak White Nights	Very deep brushed planks with black-filled knots. White natural oil penetrates deep into the wood structure and creates a pale appearence.	SBGVVMFD	91.90	2V
Oak Shabby Cream	A cream stain brings out the grain of the planed surface. The surface is oiled with Live Natural.	SCGV4MWD	104.25	4V
Oak Golden Valley	At first glance it just looks like an exclusive oak plank. But touch it, and you will be surprised. The planks are lightly planed in a wave pattern.	SIGV4KWD	101.25	4V
Oak Indian Summer	Very deep brushed oak planks with black-filled knots.	SAGVVKFD	88.90	2V

INFO

1 package = 6 elements = 2.76 m^2 = 24 kg, 1 pallet = 50 packages = 138 m^2 .

We only deliver whole lengths, without slotted top layers. We can only deliver complete packages.

Due to the plank grain, small, unfilled depressions or fissures may be present. These are part of the surface character.



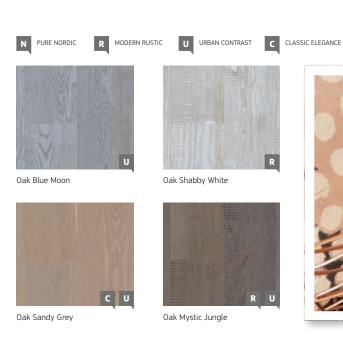


Type of wood	Features	Live Natural		
		Article no.	€/m² Net price	Bevel
Oak Blue Moon	A fascinatingly rich colour brings out the planed structure of the surface. Live Natural provides the surface with natural protection.	SGGV4KWD	104.25	4V
Oak Shabby White	Clear white brings out the planed surface and gives the planks a very pale appearance. Live Natural protects the surface.	SDGV4MWD	104.25	4V
Oak Sandy Grey	An exquisite, subdued colour shade brings out the texture of the planed oak plank. Finished with Live Natural.	SHGV4KWD	104.25	4V
Oak Mystic Jungle	The planed and colour-treated oak planks create a dark and mysterious impression. The surface is finished with Live Natural oil treatment.	SFGV4KWD	104.25	4V

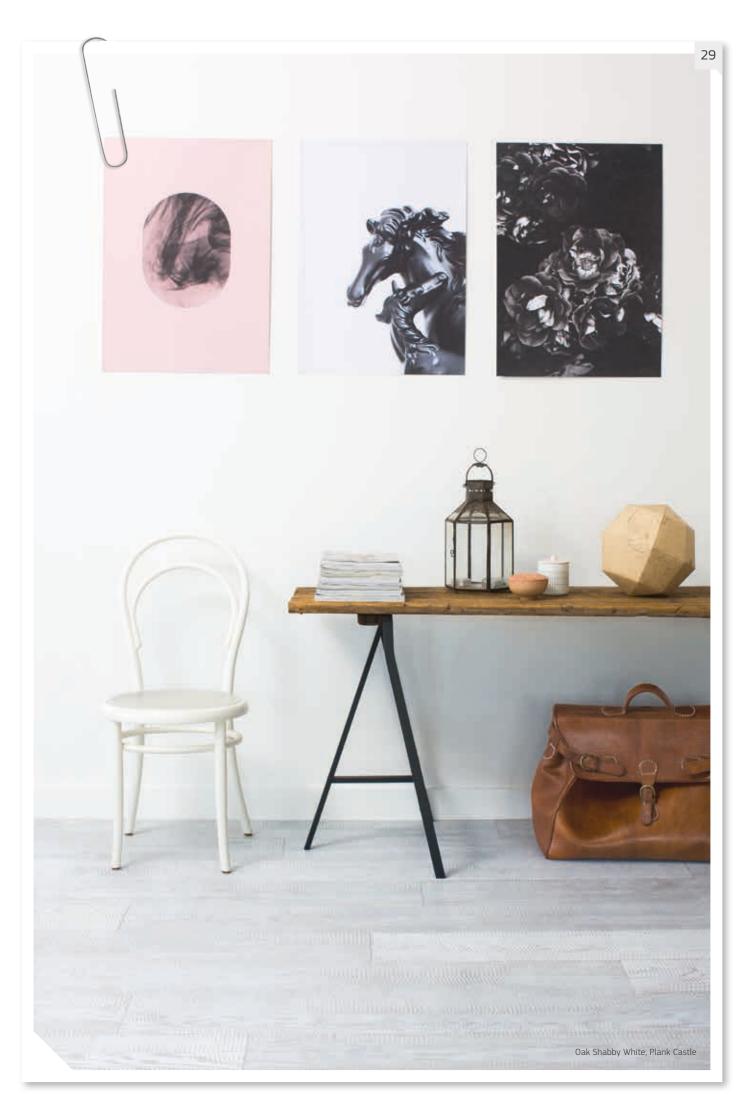
1 package = 6 elements = 2.76 m^2 = 24 kg, 1 pallet = 50 packages = 138 m^2 .

We only deliver whole lengths, without slotted top layers. We can only deliver complete packages.

Due to the plank grain, small, unfilled depressions or fissures may be present. These are part of the surface character.







CHALET AND CHALETINO

Large and impressive rooms in private or public buildings invite you to make a special feature of the floor. Chalet and Chaletino are perfect for this task: exceptionally large formats in all three dimensions, and individually cut so that each floor ensures that a room is presented in its best light.





Chalet

BOEN Chalet boards are individually manufactured. We develop a proposal for the optimum composition of different board widths and lengths according to your room drawing. Only after your confirmation and the confirmation of your customer we start the production of these valuable boards.

Chaletino

Plank Chalet 200-395 mm

The attractive planks measuring 2750 mm length by 300 mm width accentuate the size of large room situations. The 1 mm x 45° micro-bevel on all 4 sides emphasises the generous length and width of these large planks.

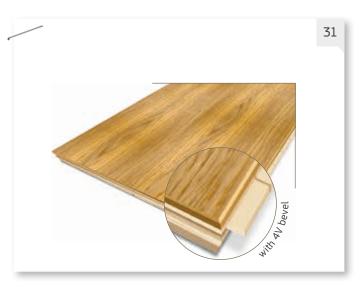
BOEN Chalet 200-395 mm

- The stable 3-layer structure has an oak wood top layer with a thickness of about 4.5 mm. The noble top layer originates from valuable oaks grown in the Baltic States with an age of 150 to 200 years
- > BOEN Chalet boards are safely installed with the classic tongue and groove connection. All items are equipped with a four-sided bevel
- > Filled knots slightly subjacent

Dimension: Top layer: ca. 4.5 mm

Width: 200/ 250/ 300/ 350/ 395 mm

Length: 2000 - 4000 mm Board thickness: 20 mm

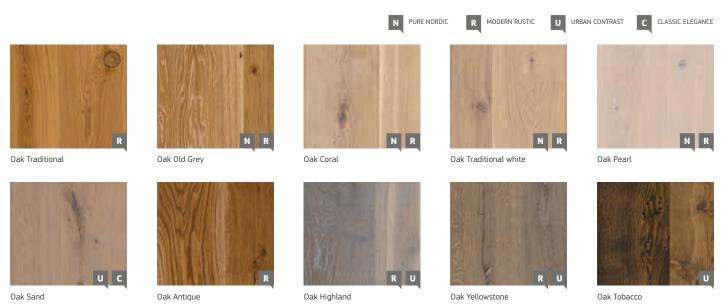


Type of wood	Features	Ground, raw		Live Natur unbrushed	al	Live Natu brushed	iral
		Article no.	€/m² Net price	Article no.	€/m² Net price	Article no.	€/m² Net price
Oak Traditional	pure oak in a rustic grade	EICX4UFD	144.20	EICX4KFD	159.10	EBCX4KFD	162.20
Oak Old Grey	brushed, whitewashed appearance					OGCX4KFD	170.50
Oak Coral	gleaming white pigmented					OPCX4MFD	170.50
Oak Traditional white	pale white pigmentation			EICX4MFD	166.30		
Oak Pearl	pearl white pigmented			ORCX4MFD	166.30		
Oak Sand	sand colour pigmented					XHCX4MFD	170.50
Oak Antique	with antique stain			EACXVKFD	166.30		
Oak Highland*	brushed, dark stained, coloured oiled					XGCXVMFD	180.50
Oak Yellowstone*	brushed, dark stained, coloured oiled					XFCXVKFD	180.50
Oak Tobacco*	brushed, dark stained, transparent oiled					OACXVKFD	180.50

INFO

All products of the Chalet Collection are made to order.

*Available until 31.03.2016



Chaletino Plank 300 mm

- These attractive planks convince by means of their outstanding length and width
- The robust natural hardwood layer is approximately 4.5 mm thick
- > All items are equipped with a four-sided bevel
- Filled knots slightly subjacent
- Dimension: Top layer: ca. 4.5 mm

Width: 300 mm Length: 2750 mm Board thickness: 20 mm

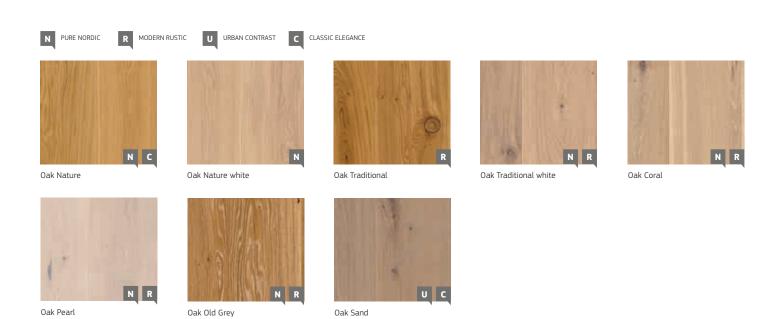


Type of wood	Features	Live Natu unbrushed Article no.		Live Natur brushed Article no.	al €/m² Net price
Oak Nature	pure oak with a calm and elegant grading	EICY3KFD	177.50		/_/
Oak Nature white	calm grading, pale white pigmented	EICY3MFD	184.50		
Oak Traditional	pure oak with a rustic grade	EICY4KFD	127.50	EBCY4KFD	130.60
Oak Traditional white	a rustic grade with a pale white pigmentation	EICY4MFD	134.70		
Oak Coral	gleaming white pigmented			OPCY4MFD	138.80
Oak Pearl	pearl white pigmented	ORCY4MFD	134.70		
Oak Old Grey	brushed, whitewashed appearance, stained			OGCY4KFD	138.80
Oak Sand	sand colour pigmented			XHCY4MFD	138.80

INFO

All products in the Chaletino collection are made to order.

1 package = 2 elements = $1.65~\text{m}^2$ = 18~kg, 1 pallet = 30~packages = $49.50~\text{m}^2$ = 540~kg We can only deliver complete packages.



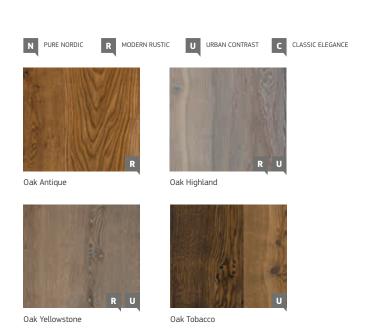


Type of wood	Features	Live Natural unbrushed Article no. €/m² Net price		Live Natural brushed Article no. €/m² Net price	
Oak Antique	with antique stain	EACYVKFD	134.70		
Oak Highland*	brushed, dark stained, coloured oiled			XGCYVMFD	148.80
Oak Yellowstone*	brushed, dark stained, coloured oiled			XFCYVKFD	148.80
Oak Tobacco*	brushed, dark stained, transparent oiled			OACYVKFD	148.80

All products in the Chaletino collection are made to order.

1 package = 2 elements = 1.65 m² = 18 kg, 1 pallet = 30 packages = 49.50 m² = 540 kg. We can only deliver complete packages.

*Available until 30.06.2016

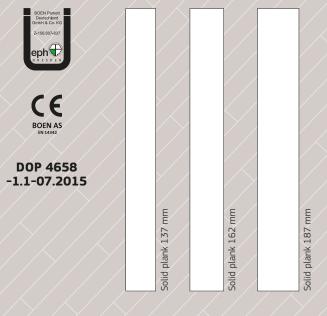




SOLID PLANK

Enjoy the fascinating properties and the longevity of real solid boards: a warm and vital room feeling and a high-quality ambiance.





Personal style

Dare to choose flooring with strong personality: Solid wood with special surface treatments give a distinctive appearance of years of wear. The use of dark stain or colour-pigmented oil creates a unique floor where the annual rings in the wood are accentuated. Our solid flloors have a rustic grading, knots and cracks are plugged and filled using genuine handwork.

Genuine and individual

We offer our solid planks in three different widths ranging from 137 to 187 mm. Our tip: install a mix of all three dimensions in your house. This will enhance the beautiful look of these planks.

Solid plank 137, 162, 187 mm

- > BOEN solid boards are finished with Live Natural Oil and dried in the air according to the traditional technique. This way, they are perfectly protected and the lively character of the wood is maintained.
- The boards are offered in three widths. All items have a circumferential micro bevel

Dimension: Width: 137/ 162/ 187 mm

Length: 800 - 2220 mm Board thickness: 20 mm



Type of wood	Width of boards	Features	Live Natural	
			Article no. €/m² Net price	
Oak Traditional	137 mm 162 mm 187 mm	simple and rustic	EICA4KWD 68.60 EICB4KWD 75.70 EICC4KWD 80.50	
Oak Old Grey	137 mm 162 mm 187 mm	brushed, white washed appearance	OGCA4KWD 72.90 OGCB4KWD 79.90 OGCC4KWD 84.80	
Oak Traditional white	137 mm 162 mm 187 mm	rustic board with a pale white pigmentation	EICA4MWD 69.70 EICB4MWD 76.70 EICC4MWD 81.50	
Oak Antique	137 mm 162 mm 187 mm	with antique stain, as naturally matured	EACAVKWD 74.50 EACBVKWD 81.50 EACCVKWD 86.50	

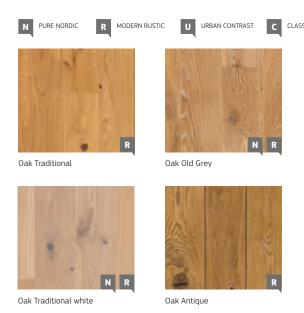
INEC

5 elements in each package – minimum 3 boards of whole length.

Solid plank 137 mm: 1 package = 1.52 m^2 = 21 kg, 1 pallet = 35 packages = 53.20 m^2 = 735 kg

Solid plank 162 mm: 1 package = 1.80 m^2 = 26 kg, 1 pallet = 30 packages = 54.00 m^2 = 780 kg

Solid plank 187 mm: 1 package = 2.08 m^2 = 31 kg, 1 pallet = 25 packages = 52.00 m^2 = 775 kg





Type of wood	Width of boards	Features	Live Natural	
			Article no. €/m Net pri	
Oak Historical	137 mm 162 mm 187 mm	with antique stain, reparation patterns	EHCAVKWD 85.4 EHCBVKWD 92.5 EHCCVKWD 97.3	0
Oak Highland*	137 mm 162 mm 187 mm	brushed, dark stained, white oiled	XGCA4MFD 78.7 XGCB4MFD 85.7 XGCC4MFD 90.6	0
Oak Yellowstone*	137 mm 162 mm 187 mm	brushed, dark stained, coloured oiled	XFCA4KFD 78.7 XFCB4KFD 85.7 XFCC4KFD 90.6	0
Oak Tobacco*	137 mm 162 mm 187 mm	brushed, dark stained, transparent oiled	OACA4KFD 78.7 OACB4KFD 85.7 OACC4KFD 90.6	0

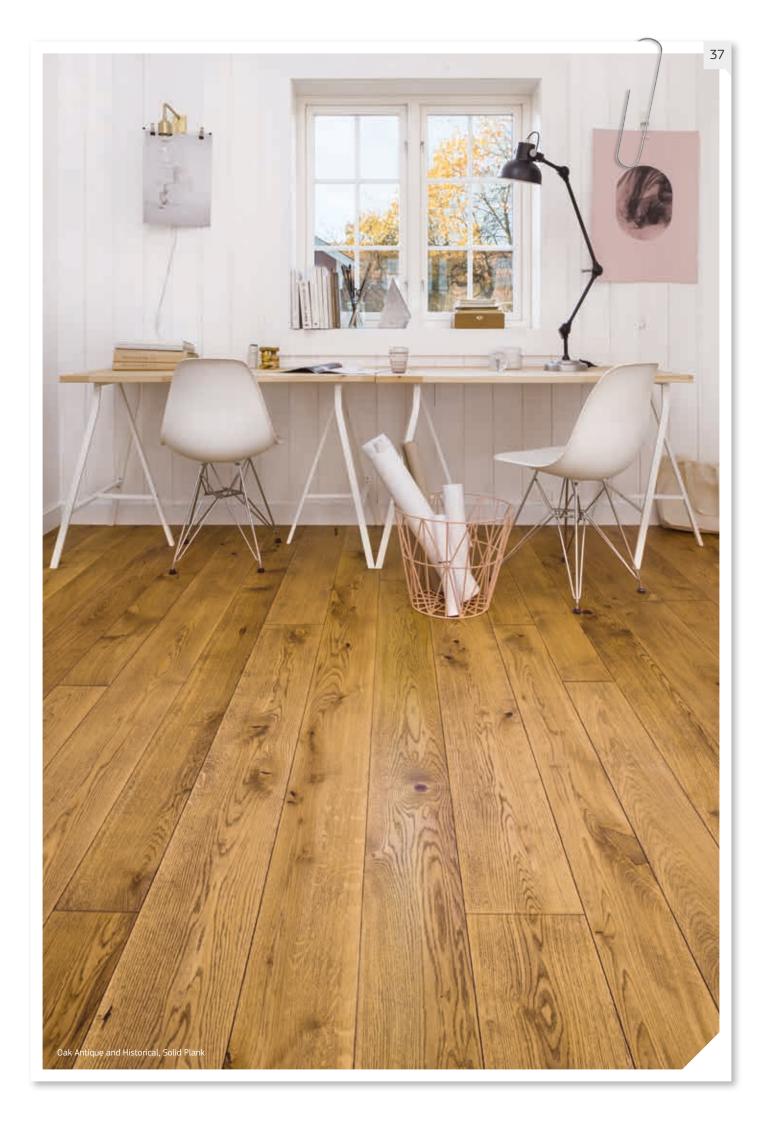
5 elements in each package – minimum 3 boards of whole length.

Solid plank 137 mm: 1 package = 1.52 m² = 21 kg, 1 pallet = 35 packages = 53.20 m² = 735 kg Solid plank 162 mm: 1 package = 1.80 m² = 26 kg, 1 pallet = 30 packages = 54.00 m² = 780 kg

Solid plank 187 mm: 1 package = 2.08 m 2 = 31 kg, 1 pallet = 25 packages = 52.00 m 2 = 775 kg



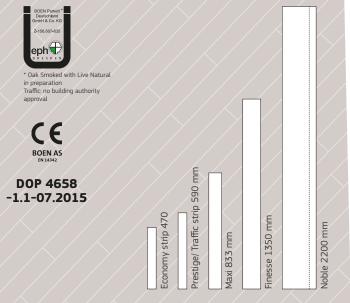
^{*} Available until 30.06.2016. Oak Highland, Oak Yellowstone, Oak Tobacco: knots and cracks are only partially filled



BOEN 2-LAYER-COLLECTION

Discover the diverse world of the BOEN 2-layer product range. No matter if it is used for creative flooring patterns in high-quality building areas or for the renovation of existing buildings. It is always about traditional craftsmanship.





Individual variety

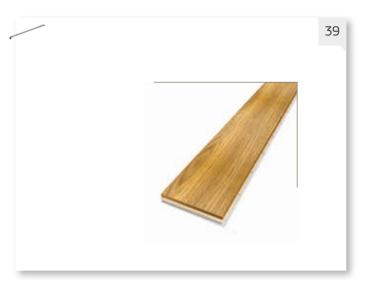
Our collection of 2-layer wooden flooring includes classic products such as Prestige, Traffic and Maxi for the creation of traditional patterns. A collection that always provides the perfect real wooden flooring for both private living areas as well as high-traffic properties.

With our Finesse and Noble board formats we offer a wooden floor which, thanks to its limited height, is perfectly suitable for use in existing constructions. This means that exclusive board patterns can be placed with smooth transitions to adjoining areas.

Prestige 10 mm

- The creative design solution with left-hand and right-hand strips for installation of individual patterns
- Ideal for the renovation of living rooms and working areas thanks to its low height of only 10 mm
- > Prestige is directly glued on the subfloor
- Dimension: 10 x 70 x 590 mm Top layer: ca. 3.5 mm

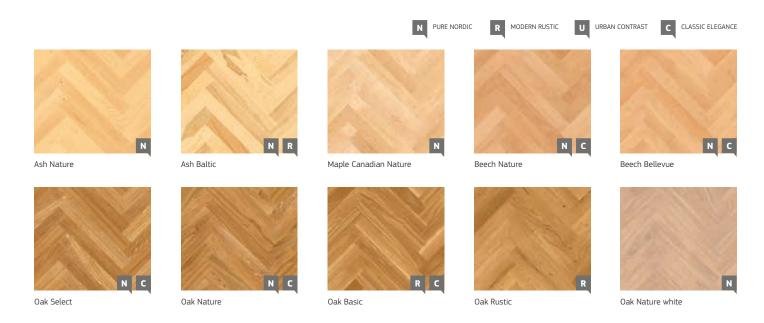
Bottom layer: 6.5 mm spruce

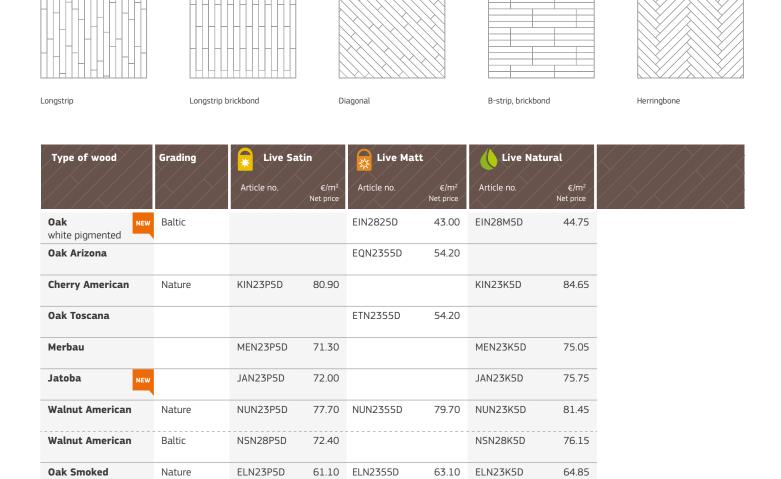


Type of wood	Grading	Live Sa	tin	Live Ma	tt	Live Na	Live Natural	
		Article no.	€/m² Net price	Article no.	€/m² Net price	Article no.	€/m² Net price	
Ash	Nature	ASN23P5D	51.20			ASN23K5D	54.95	
Ash	Baltic	ASN28P5D	41.10			ASN28K5D	44.85	
Maple Canadian	Nature	MAN23P5D	60.60			MAN23K5D	64.35	
Beech	Nature	BDN23P5D	43.30	BDN2355D	45.30	BDN23K5D	47.05	
Beech	Bellevue	BDN26P5D	38.40			BDN26K5D	42.15	
Oak	Select	EIN22P5D	61.20			EIN22K5D	64.95	
Oak	Nature	EIN23P5D	49.20	EIN2355D	51.20	EIN23K5D	52.95	
Oak	Basic	EIN2TP5D	43.30	EIN2T55D	45.30	EIN2TK5D	47.05	
0ak	Rustic	EIN24P5D	39.10			EIN24K5D	42.85	
Oak white pigmented	Nature			EIN2325D	52.20	EIN23M5D	53.95	

INFO

Contents of a package: $10 \times 70 \times 590$ mm = 32 pieces right-hand strips and 32 pieces left-hand-strips. Each carton can contain two half divided strips. 1 carton = 2.64 m² = 14.5 kg. 1 pallet = 36 packages = 95.04 m².





INFO

Oak Smoked

Baltic

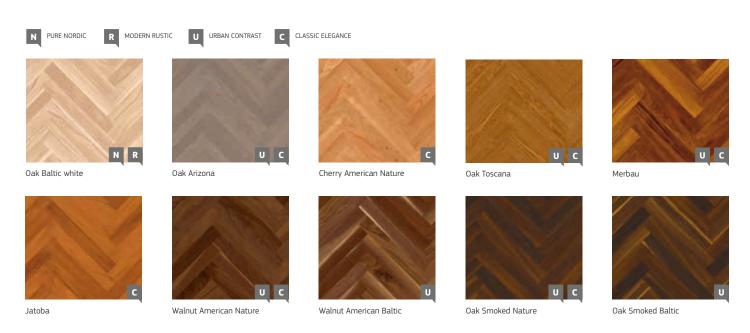
ELN28P5D

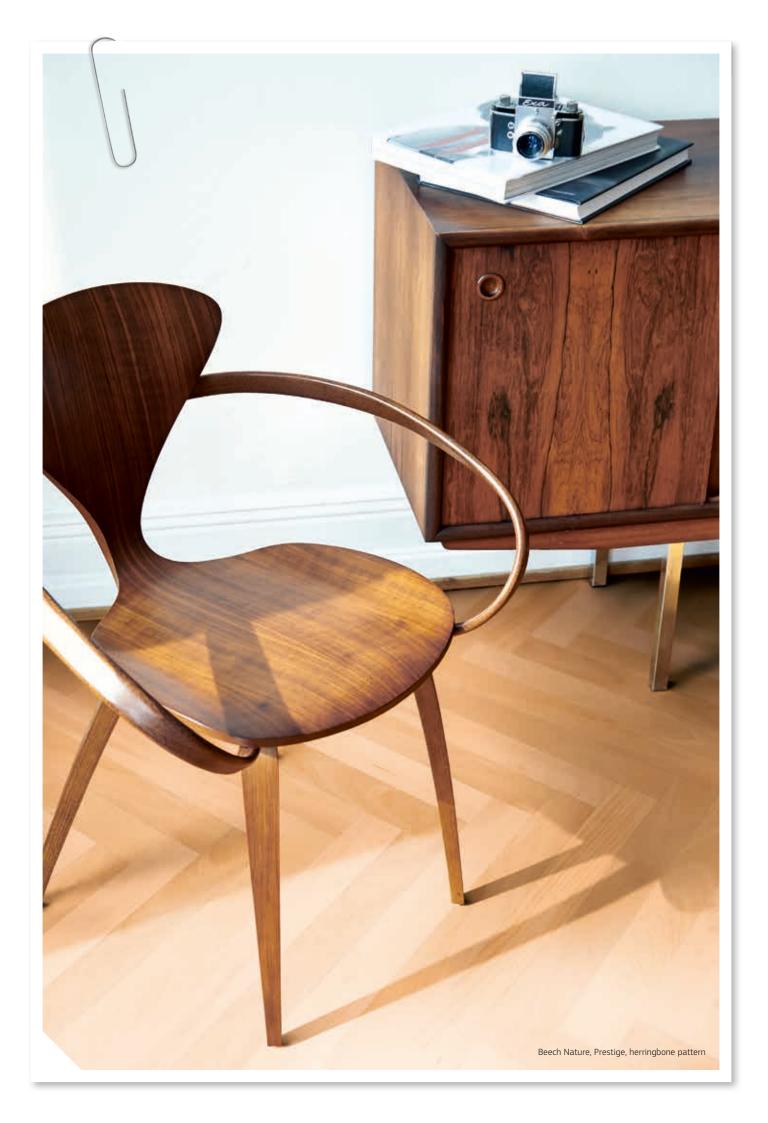
Contents of a package: $10 \times 70 \times 590$ mm = 32 pieces right-hand strips and 32 pieces left-hand-strips. Each carton can contain two half divided strips. 1 carton = 2.64 m 2 = 14.5 kg. 1 pallet = 36 packages = 95.04 m 2 .

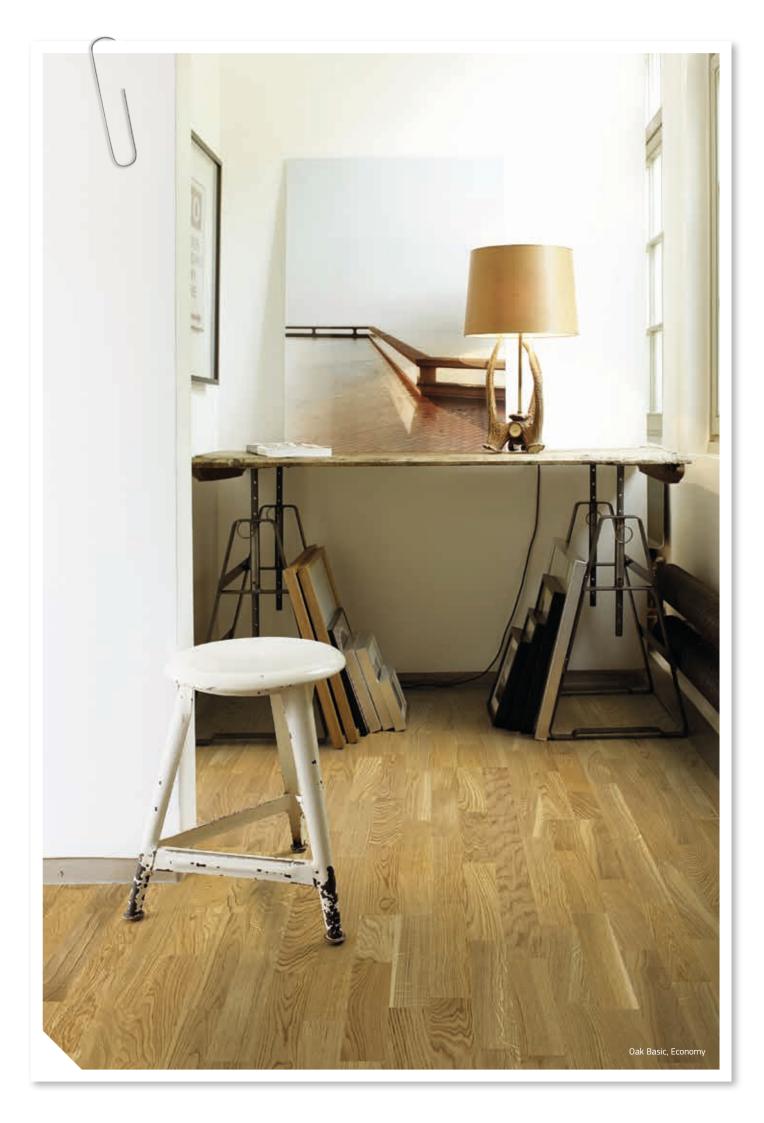
56.20

ELN28K5D

59.95







Economy 9.5 mm

- > With its real wood top layer of about 2.5 mm, Economy strips are the price-conscious answer to laying classic strip flooring
- Its low installation height of just 9.5 mm makes Economy the perfect strip flooring for existing buildings
- > Glue down directly to the subfloor
- Dimension: 9.5 x 70 x 470 mm

Top layer: ca. 2.5 mm Bottom layer: 7 mm HDF



Type of wood	Grading	Live Matt Article no.	€/m² Net price	Live Nati	ural €/m² Net price	
Maple Canadian	Contract	MAF2754D	49.20	MAF27K4D	50.95	
Beech	Nature	BDF2354D	36.60	BDF23K4D	38.35	
Beech	Bellevue	BDF2654D	32.80	BDF26K4D	34.55	
0ak	Nature	EIF2354D	41.10	EIF23K4D	42.85	
0ak	Basic	EIF2T54D	36.60	EIF2TK4D	38.35	
Oak white pigmented	Nature	EIF2324D	42.10	EIF23M4D	43.85	
Walnut American	Nature	NUF2354D	70.40	NUF23K4D	72.15	
Oak Smoked		ELF2954D	50.20	ELF29K4D	51.95	

INFO

Contents of a package: $9.5 \times 70 \times 470$ mm = 64 pieces right-hand-strips. Each carton can contain two half divided strips. 1 carton = 2.11 m² = 16.5 kg. 1 pallet = 36 packages = 75.96 m² We can only deliver complete packages.



Maple Canadian Contract



Beech Nature



Beech Bellevue



R MODERN RUSTIC

Oak Nature



C CLASSIC ELEGANCE

Oak Basic

U URBAN CONTRAST



Oak Nature white



Walnut American Nature



Oak Smoked

Traffic 12.5 mm

- > The particularly wear-resistant 1-strip parquet flooring, with a top layer of approx. 5.5 mm is ideal for high-traffic areas, such as shops, restaurants, public buildings, etc.
- > Glue down directly to the subfloor

> Dimension: 12.5 x 70 x 590 mm

Top layer: ca. 5.5 mm

Bottom layer: 7.0 mm spruce

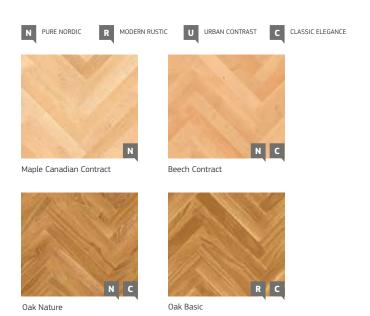


Maple Canadian Contract, Traffic

Type of wood	Grading	Live Matt	Live Matt		ıral	
		Article no.	€/m² Net price	Article no.	€/m² Net price	
Maple Canadian	Contract	MA62755D	69.60	MA627K5D	71.35	
Beech	Contract	BD62755D	48.70	BD627K5D	50.45	
Oak	Nature	EI62355D	56.80	EI623K5D	58.55	
Oak	Basic	EI62T55D	50.10	EI62TK5D	51.85	

INFO

Contents of a package: $12.5 \times 70 \times 590 \text{ mm} = 26 \text{ pieces right-hand-strips}$ and 26 pieces left -hand-strips. Each carton can contain two half divided strips. $1 \text{ carton} = 2.15 \text{ m}^2 = 15.5 \text{ kg}$. $1 \text{ pallet} = 36 \text{ packages} = 77.4 \text{ m}^2$. We can only deliver complete packages.



- Our classic 1-strip parquet flooring but with special dimension
- Due to the special width and length Maxi is perfect for large floor areas
- > Glue down directly to the subfloor

Dimension: 10.5 x 100 x 833 mm

Top layer: ca. 3.5 mm

Bottom layer: 7.0 mm spruce



Type of wood	Grading	Live Matt without bev	/el	Live Mat brushed,	7 / /	Live Nati without be		Live Nat brushed,	. 7. /
		Article no.	€/m² Net price	Article no.	€/m² Net price	Article no.	€/m² Net price	Article no.	€/m² Net price
Oak	Nature	EIL6357D	57.20	EBL6351D	64.20	EIL63K7D	58.95	EBL63K1D	65.95
Oak	Rustic	EIL6457D	50.90	EBL6451D	57.90	EIL64K7D	52.65	EBL64K1D	59.65
Oak white pigmented	Nature	EIL6327D	58.20			EIL63M7D	59.95	EBL63M1D	66.95
Walnut American	Nature	NUL6357D	89.60			NUL63K7D	91.35	NBL63K1D	98.35
Oak Smoked	Nature	ELL6357D	74.30			ELL63K7D	76.05	EEL63K1D	83.05

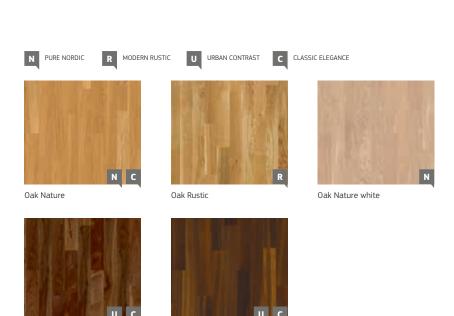
INFO

Walnut American

Contents of a package: 20 pieces right-hand-strips = 1.667 m^2 = 9.35 kg. 1 pallet = 50 packages = 83.35 m^2 . Each carton can contain 1 half divided element.

We can only deliver complete packages.

Left and right strips available on request.



Oak Smoked Nature



FINESSE

A small but exquisite plank format. Classic oak, modern refined oak surfaces, or utterly exclusive walnut.



Finesse 1350 mm



DOP 4658 -1.1-07.2015

Special-format planks

The dimensions of Finesse planks are attractively unique. Although the surface is reminiscent of a classic plank floor, the smaller size of Finesse planks creates an attractive surface that is much more vibrant. Two layers on a pine base are covered with a real wood top layer, creating an overall installation height of just 10.5 mm. Perfect for existing buildings.

Finesse 10.5 mm

- > The exquisite Finesse plank with its two-layered structure, available in special lengths and widths
- Bottom layer: spruce
- Glue down directly to the subfloor
- Dimension: 10.5 x 135 x 1350 mm

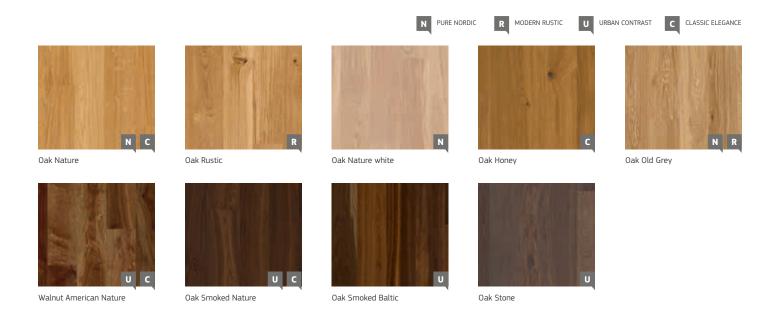
Top layer: ca. 3.5 mm Bottom layer: 7 mm spruce



Type of wood	Grading	Live Ma without b	- // //	Live Ma brushed,	i tt 2V bevel	Live Nat 2V bevel		Live Nat brushed,	tural 2V bevel
		Article no.	€/m² Net price	Article no.	€/m² Net price	Article no.	€/m² Net price	Article no.	€/m² Net price
Oak	Nature	EILE35PD	69.00	EBLE35FD	76.00			EBLE3KFD	77.75
Oak	Rustic	EILE45PD	60.40	EBLE45FD	67.40			EBLE4KFD	69.15
Oak white pigmented	Nature	EILE32PD	70.00			EILE3MFD	74.75	EBLE3MFD	78.75
Oak Honey								OHLE4KFD	75.70
Oak Old Grey								OGLE4KFD	75.70
Walnut American	Nature	NULE35PD	111.40			NULE3KFD	116.15		
Oak Smoked	Nature	ELLE35PD	89.70					EELE3KFD	98.45
Oak Smoked	Baltic	ELLE85PD	82.00					EELE8KFD	90.75
Oak Stone						XBLE3MFD	96.70		

INFO

Contents of a package: 14 pieces right-hand strips = 2.55 m^2 = 15.0 kg, $1 \text{ palette} = 35 \text{ packages} = <math>89.25 \text{ m}^2$. Each carton can contain one half divided element. We can only deliver complete packages.



NOBLE

A typical plank with a two-layered structure that is anything but typical. The oak planks come in a wide range of fascinating, elaborately finished surfaces.







DOP 4658 -1.1-07.2015

Exclusive planks

Noble combines the large-area and continuous top layer of typical planks with the advantage of an unusually low installation height. Noble is just 9.7 mm thick, making it the excellent choice for renovations. Same-level transitions to neighbouring rooms with tiled or carpeted floors can be created without any problems. Noble is also ideal for taking advantage of the low installation height in new buildings with open plan rooms. A same-level transition from elegant hardwood flooring in the living area to the tiles of your choice in the open kitchen can be achieved without any problems.

Noble 9.7 mm

- Planks in genuine country house format, particularly good for refurbishments
- Noble has an HDF-reinforced base and offers superb dimensional stability
- > Available in two widths: 136 and 178 mm
- > The planks have a standard (2V) bevel down the long sides
- Dimension: 9.7 x 136/ 178 x 2200 mm

Top layer: ca. 2.8 mm Bottom layer: 6.9 mm HDF



Type of wood	Features	Width	/ / / / / / / / / / / / / / / / / / / /	Live Natural brushed, 2V bevel		ı ral , 2V bevel
			Article no.	€/m² Net price	Article no.	€/m² Net price
Oak Adagio	brushed, transparent oiled	136 mm 178 mm	EBE92KFD EBEF2KFD	80.60 90.60		
Oak Andante	brushed, transparent oiled	136 mm 178 mm	EBE93KFD EBEF3KFD	72.20 86.30		
Oak Animoso	brushed, transparent oiled	136 mm 178 mm	EBE94KFD EBEF4KFD	62.80 74.70		
Oak Old Grey	brushed, whitewashed appearance	136 mm 178 mm	OGE94KFD OGEF4KFD	70.70 80.60		
Oak Alamo	historical stained	136 mm 178 mm			EAE9VKFD EAEFVKFD	64.20 74.00
Oak Pearl	pearl white pigmented, slightly brushed	136 mm 178 mm	XUE94MFD XUEF4MFD	70.70 80.60		
Oak Coral	gleaming white pigmented	136 mm 178 mm	OPE94MFD OPEF4MFD	70.70 80.60		
Oak Ivory	ivory colour pigmented, slightly brushed	136 mm 178 mm	XWE93KFD XWEF3KFD	75.40 85.40		
Oak Sand	sand colour oiled	136 mm 178 mm	XHE94MFD XHEF4MFD	70.70 80.60		
Oak Barrel	brushed, brown tone pigmented	136 mm 178 mm	00E94KFD 00EF4KFD	70.70 80.60		

INFO

Noble 136 mm: 1 package = 8 elements = 2.39 m^2 = 19.0 kg, 1 pallet = 49 packages = 117.11 m^2 . Noble 178 mm: 1 package = 6 elements = 2.35 m^2 = 19.0 kg, 1 pallet = 45 packages = 105.75 m^2 . Each carton can contain one half divided element. We can only deliver complete packages.



Oak Adagio





Oak Coral



N PURE NORDIC

Oak Animoso

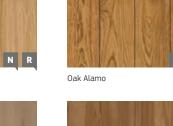


Oak Ivory



R MODERN RUSTIC

Oak Old Grey



U URBAN CONTRAST

Oak Sand



C CLASSIC ELEGANCE

Oak Barrel



Oak Pearl

WHAT'S YOUR VENUE?



Your venue. Your floor.

A durable and beautiful floor is the heart of any sports and recreational venue. In BOEN, we are dedicated to make hardwood floors that are made to match the specific needs and activities of your venue. Our floors are produced in Europe, and conform to the European standard EN14904.



STUDIO & GYM

A studio or a gym is the home of pulsating beats, passion and fun. A place where people come to challenge themselves. We know that the right atmosphere and comfort is crucial for a good workout. With our solutions you get the natural beauty of wood combined with high performance, flexibility and for room renovations a quick turnaround.



HOTEL & HEALTH

Lower your pulse and enter a venue of comfort and elegance. When aesthetics matter, the wooden surface creates a calm and natural atmosphere. Choose between several natural colours to create an experience that fits with the overall architecture and interior style of your hotel, spa or health centre.



EDUCATION

Young children and active youths deserve a sports venue that motivates, stimulates learning and playing. Part of growing up means testing out numerous different sports and activities, which requires a durable floor system optimised for multi-purpose use – from the PE class to the school play. A sports floor with good bounce, good friction and progressive shock absorption will care for students to enjoy sports and activities.



ARENA

A sports arena is recognised by great experiences and a wide variety of events. Large open spaces require the extreme stability and heavy load strength offered by our premium hardwood floor systems. Sports floors that can also accommodate rolling loads, uneven levels of subfloor or different building heights – tailored to your needs.

Boflex









- The premium area-elastic floor system for high level performance. With unique progressive shock absorption, Boflex offers uniform performance for adult professionals as well as young athletes. The construction can withstand an almost unlimited weight load and is extremely stable.
- > floating installation on even sub-floor, e.g. screed.
- Top layer BOEN parquet flooring with double tongue and groove profile and bottom elastic strips*
- > Boflex Stadium Construction height: 28.0 mm

Dimension: 28 x 137 x 2200 mm

Top layer: ca. 3.5 mm

Boflex Olympia Construction height: 30.0 mm

Dimension: 30 x 137 x 2200 mm

Top layer: ca. 5.5 mm



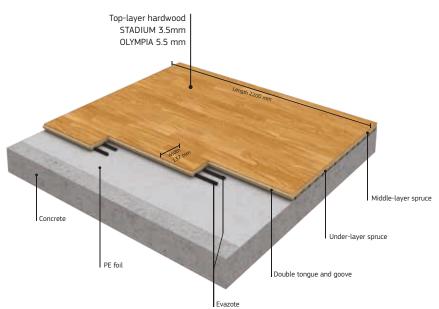
WEIGHT LOAD





LOW FLOOR ELEVATION

FLOOR HEATING



		Squasi lacque	n r
Article no.	€/m² Net price	Article no.	€/m² Net price
AS2ASTSY	87.40	AS2ASSSY	93.90
MA2ASTSY	100.80		
BD2ASTSY	80.60	BD2ASSSY	87.20
EI2ASTSY	85.20	EI2ASSSY	91.70
	* lacque Article no. AS2ASTSY MA2ASTSY BD2ASTSY	AS2ASTSY 87.40 MA2ASTSY 100.80 BD2ASTSY 80.60	Article no. Net price AS2ASTSY 87.40 AS2ASSSY MA2ASTSY 100.80 BD2ASTSY 80.60 BD2ASSSY

INFO

The price includes the perimeter skirtings to be put along the walls and the glue. It is possible to rent installation accessories.

1 package = 6 elements = 1.81 m^2 = 21 kg

1 pallet = 49 packages = $88.69 \text{ m}^2 = 1029 \text{ kg}$

We reserve the right to deliver 10% in lengths of 700 mm to 1500 mm.

Boflex Olympia	T79 Sport	
Type of wood	Article no. €/m Net price	
Ash Sport	ASBASTSY 106.20	
Maple Canadian Sport	MABASTSY 125.80	
Beech Sport	BDBASTSY 98.60)
Oak Sport	EIBASTSY 105.20)

INFO

1 package = 6 elements = 1.81 m^2 = 21 kg1 pallet = 49 packages = 88.69 m^2 = 1029 kgWe reserve the right to deliver 10% in lengths of 700 mm to 1500 mm.

^{*} On request: As a support system for elastic surfaces

Actiflex







- When flexibility and comfort is key, and you need a quick turnaround when renovating, Actiflex is the right choice. It is easy to extend, pick-up and relocate.
- Actiflex is an area-elastic sports floor that guarantees flexibility and comfort.
- Can be installed on a flat, firm and self-supporting subfloor or an existing floor
- Quick and easy installation with the BOEN X-press Clic joint locking system
- Construction height: 29.0 mm Actiflex Stadium

Dimension: 21 x 215 x 2200 mm

Top layer: ca. 3.5 mm





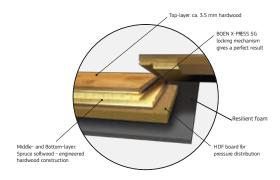






COLOUR CHOICE

QUICK AND EASY





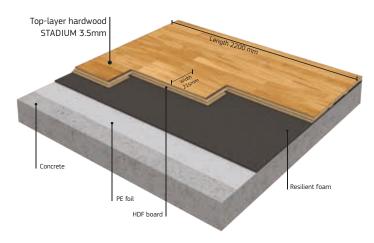
Top-layer hardwood STADIUM 3.5mm **OLYMPIA 5.5mm**

Concrete

Plastic sheet

The price also includes perimeter skirtings and elastic foam.

- 1 package = 4 elements = 1.89 m^2 = 19.2 kg
- 1 pallet = 40 packages = 75.68 m² = 766.80 kg



Singleflex



- Singleflex is an area-elastic solution when leveling is needed. It is especially developed for different building heights and uneven levels of sub-floor.
- With a wide choice of colours available, it is the perfect combination of functionality and looks. Singleflex is also the preferred choice for Squash courts, meeting the World Squash Federations requirements.*
- Singleflex Stadium Construction height: 66.0 mm

Dimension: 14 x 215 x 2200 mm

Top layer: ca. 3.5 mm

Singleflex Olympia Construction height: 73.0 mm

Dimension: 21 x 139 x 2200 mm

Top layer: ca. 5.5 mm





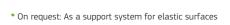












Single swing beam

Counter floor





Elastflex





Elastflex is an area-elastic floor solution for multi-purpose usage and is ideal for large arenas and venues. Elastflex ensures a low floor elevation, offers a wide choice of colours and suitable for a variety of elastic layers.*

Elastflex Stadium

Construction height: 38.0 mm Dimension: 14 x 215 x 2200 mm

Top layer: ca. 3.5 mm

Elastflex Olympia

Construction height: 50.0 mm Dimension: 21 x 139 x 2200 mm

Top layer: ca. 5.5 mm

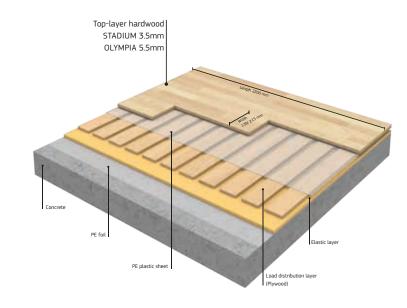








ADDITIONAL COLOUR CHOICE



Arenaflex





- When building heights matters, this is your floor system. Arenaflex is an area-elastic floor designed for venues with different building heights and the uneven levels of a subfloor.
- It is versatile and practical for arenas and sports halls. The durable cradle system is ideal for incorporating insulation and reduces pre-construction time. Easy and rapid installation due to height-adjustable cradles.
- Arenaflex Stadium Construction height: 75.0 145.0 mm

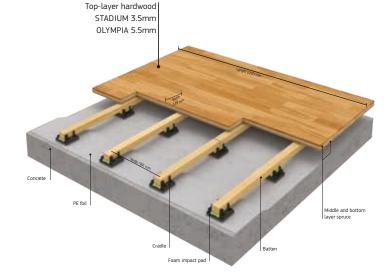
Dimension: 23 x 139 x 2200 mm

Top layer: ca. 3.5 mm

Arenaflex Olympia

Construction height: 73.0 - 143.0 mm Dimension: 21 x 139 x 2200 mm

Top layer: ca. 5.5 mm



For construction height above 145mm contact BOEN Sport.









ACCESSORIES

BOEN offers a wide range of accessories – from insulating underlays, skirting boards made from BOEN parquet and profiles right through to stair nosings. The key to keeping hardwood flooring looking pristine over the years is to ensure that it is cleaned and cared for correctly. With this in mind, we offer a comprehensive range of care and cleaning products.

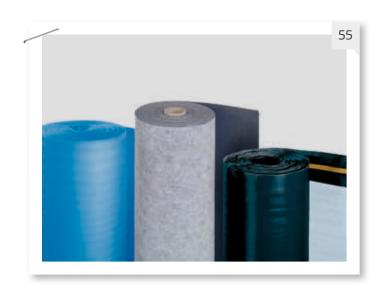
Adhesive and compound



Article	Package		Price
		Article no.	€ Net price
Bona R848 adhesive Elastic single-component adhesive, silane-modified adhesive Coverage:	15 kg	A403B002	7.50/ kg
2-layer 1000 g/m ²			
BOEN parquet glue Wood and parquet glue for bonding groove and tonque	0.75 ltr.	A401C001	6.20/ bottle

Underlay systems

Underlay for floating installation



Article	m²/ roll		Price
		Article no.	€/m² Net price
XPS roll The best alternative to polyethylene foam. Thickness 2 mm, width 1.10 m, 15% less noise generated in the room during use, reduction in structure-borne noise of up to 20 dB	16.5 m ²	A603E101	1.10
Polynorm PE Maxima The best from PE foam. Polyethylenfoam 120 kg/m³, Thickness 2 mm, width 1.00 m, 16% less noise generated in the room during use, reduction in structure-borne noise of up to 21 dB	12.5 m ²	A601E001	2.20
Universol Acoustic Mat/ Footstep sound absorbing, 1000 kg/m³, thickness 3 mm, width 1.00 m, 31% less noise generated in the room during use, reduction in structure-borne noise of up to 19 dB	5 m²	A602E001	9.40
Duogard®+ Perfect impact sound insulation with moisture protection. 100 kg/m³, thickness 2.2 mm, width 1.00 m, 10% less noise generated in the room during use, reduction in structure-borne noise of up to 20 dB	25 m²	A605E001	4.10
BOEN cover board with BOEN logo The perfect way to protect installed hardwood flooring	50 m ²	A601N001	1.90

Installation equipment

Article	Packing unit		Price
		Article no.	€/piece Net price
Assembly tool	1	A701N000	32.40
Tapping block 450 x 70 x 40 mm, grey	1	A702N000	31.70
Serrated spatula B8	1	A405B002	3.20
Serrated spatula B12	1	A406B002	3.20
Serrated spatula B14	1	A407B002	3.20

Skirting boards made from solid wood Design 22

Package content: Total number of skirtings: 6 (5 long lengths and 1 splitted length)

Dimension: 58 x 22 x 2200 mm



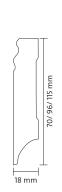


Type of wood	Surface	Article no.	Price €/meter Net price
Oak	Live Satin	A1EI2610	10.80
Oak white	Live Matt white	A1EI2620	11.80
Oak	Live Natural	A1EI2660	10.80
Oak white	Live Natural, white pigmented	A1EI2680	11.80
Oak Antique	Live Natural, stained	A1EA2660	13.00
Oak Old Grey	Live Natural	A10G2660	13.00
Oak Coral	Live Natural	A10P2660	13.00

Skirting boards Traditional-German profiled, MDF

Package content: 1 bundle - 8 pieces

> Dimension: 70/96/115 x 18 x 2400 mm





Dimension	Surface		Price
		Article no.	€/meter Net price
MDF 70 x 18 mm	white lacquerd	A1MDF830	4.30
MDF 96 x 18 mm	white lacquerd	A1MDG830	5.40
MDF 115 x 18 mm	white lacquerd	A1MDH830	6.50

Skirting boards made from BOEN parquet

- These skirting boards are made to order from our high-quality multilayer parquet
- Can be produced from all BOEN wood types and with Live Satin, Live Matt, Live Pure and Live Natural finishes from our current range
- > Package content: 1 bundle 10 pieces
- Dimension: 58 x 14 x 2180 mm





Type of wood	Surface	Price	
		Article no.	€/meter Net price
AVAILABLE FROM STOCK			/ / / / Y
MDF, white lacquered	Live Satin	A1MDAA30	4.40
Ash	Live Satin	A1ASAA10	9.10
Ash matt white	Live Matt white	A1ASAA20	9.10
Maple Canadian	Live Satin	A1MAAA10	10.80
Beech	Live Satin	A1BDAA10	9.10
Oak	Live Satin	A1EIAA10	9.10
0ak	Live Natural	A1EIAA60	9.10
Oak Alamo	Live Natural	A1EAAA60	9.10
Oak Old Grey	Live Natural	A10GAA60	9.10
Oak Sand	Live Natural	A1XHAA80	9.10
Oak Coral	Live Natural	A10PAA60	9.10
Oak	Live Matt	A1EIAA50	9.10
Oak matt white	Live Matt white	A1EIAA20	9.10
Oak white	Live Natural, white pigmented	A1EIAA80	9.10
0ak	Live Pure, brushed	A1EBAA40	10.10
0ak	Live Pure, white pigmented, brushed	A1EBAA90	10.10
Jatoba	Live Satin	A1JAAA10	10.80
Merbau	Live Satin	A1MEAA10	10.80
Walnut American	Live Satin	A1NUAA10	14.60
Oak Smoked	Live Satin	A1ELAA10	10.80
Oak Smoked	Live Natural	A1ELAA60	10.80
Oak Stone	Live Natural	A1XBAA80	10.80
Oak Noir	Live Satin	A1EMAA10	10.80
PRODUCED TO ORDER			
Oak Barrel, Pearl, Graphite, Lava, Shadow, Honey, White Stone, Grey Pepper, Brown Jasper	Live Natural	A1xxAAx0	11.10
Ash, Beech	Live Natural, Live Matt	A1xxAAx0	10.10
Oak	Live Pure, Live Pure white, unbrushed	A1EIAAx0	11.10
Ash, Oak Grey Harmony, Oak smoked	Live Pure	A1xxAA40	10.10
Fashion Collection	Live Natural	A1xxxAx0	14.60
Oak Cordoba, Toscana, Arizona, Oregon	Live Satin, Live Matt	A1xxAAx0	10.10
Cherry American	Live Natural, Live Satin, Live Matt	A1KIAAx0	13.50
Oak Smoked, Jatoba, Maple Canadian, Merbau	Live Natural, Live Matt	A1xxAAx0	13.50
Oak Noir	Live Matt	A1EMAA50	13.50
Walnut American	Live Natural, Live Matt, Live Pure	A1NUAAx0	14.60

Stair nosings made from BOEN parquet

- The stair nosings are made to order from our high-quality multi-layer parquet flooring
- We manufacture from all BOEN types of wood and all surfaces of our current range of products*
- Stair nosings are available in single and double-sided versions for all BOEN X-press and tongue/groove products*
- Dimension: Length for 2-layer products: 1.10 m
 Length for 3-layer products and solid planks:
 1.10 m or 2.00 m



Profile/ Product	Surface	Length		Price
			Article no.	€/meter Net price
14 MM, 3-LAYER				
BOEN X-press, single side, profile 1	as required	1100 mm	A2xxL1x0	85.10
BOEN X-press, single side, profile 1	as required	2000 mm	A2xxL5x0	85.10
BOEN X-press, double side, profile 2	as required	1100 mm	A2xxM1x0	91.60
BOEN X-press, double side, profile 2	as required	2000 mm	A2xxM5x0	91.60
Tongue/ groove, single side, profile 3	as required	1100 mm	A2xxN1x0	85.10
Tongue/ groove, single side, profile 3	as required	2000 mm	A2xxN5x0	85.10
Tongue/ groove, double side, profile 4	as required	1100 mm	A2xx01x0	91.60
Tongue/ groove, double side, profile 4	as required	2000 mm	A2xx05x0	91.60
10 MM, PRESTIGE AND ECONOMY PLUS				
Tongue/ groove, single side, profile 5	as required	1100 mm	A2xx11x0	85.10
Tongue/ groove, double side, profile 6	as required	1100 mm	A2xx21x0	91.60
10 MM, MAXI AND FINESSE				
Tongue/ groove, single side, profile 5	as required	1100 mm	A2xxP1x0	85.10
Tongue/ groove, double side, profile 6	as required	1100 mm	A2xxR1x0	91.60
20 MM				
Tongue/ groove (solid), single side, profile 7	as required	1100 mm	A2xxS1x0	85.10
Tongue/ groove (solid), single side, profile 7	as required	2000 mm	A2xxS5x0	85.10
Tongue/ groove (solid), double side, profile 8	as required	1100 mm	A2xxT1x0	91.60
Tongue/ groove (solid), double side, profile 8	as required	2000 mm	A2xxT5x0	91.60

INFO

These products are made to order. Delivery time approx. 3 weeks.

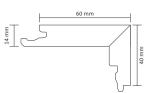
Info: Stair nosings in the profiles 1 - 6 are available with a lengthwise bevel. Stair nosings 7 and 8 are only available with bevel. Please notify at time of ordering if you will be assembling the stair nosings with a butt joint on-site.

*Except:

3-layer: Chalet on request. Not available for all longstrip and all Fineline.

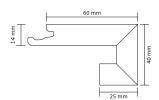
2-layer: Only for Prestige, Maxi and Finesse in the following wood types: Oak, Oak smoked and Walnut.

Profile 1



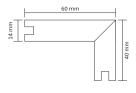
Stair nosings are only compatible with the longitudinal profiles of the boards

Profile 2

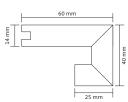


Stair nosings are only compatible with the longitudinal profiles of the boards

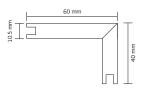
Profile 3



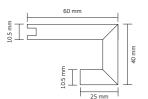
Profile 4



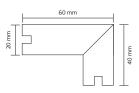
Profile 5



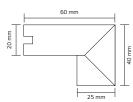
Profile 6



Profile 7

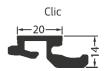


Profile 8



Aluminium seams for 14 mm parquet (Clic and tongue/ groove)

Dimension: Tongue/ groove 14 x 9 x 2200 mm Clic 14 x 20 x 2200 mm





Article	Surface		Price
		Article no.	€/meter Net price
Aluminium seam for tongue/ groove products (see photo)	anodized	A810K000	9.20
Aluminium seam for Clic products	anodized	A811K000	17.30



For repair work



Article		Article no.	Price €/piece Net price
Repair set for hardwood floors with Live Satin and Live Matt lacquered finish 10 sticks of hard wax with melter and varnish pen		A504L001	60.80
Repair set for hardwood floors with Live Natural oil-treated or Live Matt lacquered finish 10 sticks of hard wax with melter, matt varnish pen and 1 x oil (10 ml)		A505L001	60.80
Repair set for hardwood floor with Live Natural oiled surface For the partial repair of oiled surfaces. Content: Repair instructions, abrasive paper P 150, abrasive web P 360, 0,125 l BOEN Live Natural Oil, coloured oil, brush, paint brush, cleaning cloths			
for transparent surfaces	1 unit	A520S001	68.90
or white surfaces	1 unit	A521S001	68.90
or the Oak Lava	1 unit	A524S001	68.9
or the Oak Pearl	1 unit	A525S001	68.9
or the Oak Alamo/ Antique/ Historical	1 unit	A526S001	68.90
or the Oak Old Grey	1 unit	A527S001	68.9
for the Oak Coral	1 unit	A528S001	68.9
for the Oak Stone/ Shadow	1 unit	A529S001	68.9
for the Oak Sand	1 unit	A531S001	68.9
for the Oak Barrel	1 unit	A533S001	68.9
for the Oak Highland	1 unit	A535S001	68.9
for the Oak Graphite/ Yellowstone	1 unit	A536S001	68.9
For the Oak Ivory	1 unit	A537S001	68.9
or the Oak Tobacco	1 unit	A538S001	68.9
or the Oak White Stone	1 unit	A539S001	68.9
For the Oak Grey Pepper	1 unit	A540S001	68.9
for the Oak Honey	1 unit	A541S001	68.9
For the Oak Brown Jasper	1 unit	A542S001	68.9

Care products for Live Satin, Live Matt and Live Pure floors



Article	Size	Article no.	Price €/unit Net price
Cleaner Fountain solution for current cleanings also appropriate for Live Satin, Live Matt and Live Pure lacquered surfaces	1 litre	A504B001	13.70
Refresher Eco-friendly care product, water-resistant, self-shining and slide-retardant according to DIN 18032 for Live Satin lacquered surfaces. Usage ca. 1 litre for 30-50 m² or 1 cover cap for approx. 1 m²	1 litre	A503B001	13.70
Polish matt Eco-friendly product for Live Matt lacquered floors Usage ca. 1 litre for 30-50 m² or 1 cover cap for approx. 1 m²	1 litre	A501B001	15.80
Care and cleaning set for Live Satin lacquered surfaces 1 Cleaner + 1 Refresher	2 x 1 litre	A505B001	27.10
Care and cleaning set for Live Matt lacquered surfaces 1 Cleaner + 1 Polish matt	2 x 1 litre	A506B001	29.30
Remover (Polish Remover) Cleaning agent for a manual or mechanical cleaning for heavy or adhesive soiling	1 litre	A502B002	13.70
Bona Spray Mop For cleaning and taking care of wooden floors. Ergonomic design and easy to use: With cleaning cartridge for "spray and wipe" technique. Components: Spray mop, cleaner and microfibre pad	1 set	A507B002	63.30
Bona Spray Mop Refiller Components: Spray mop, cleaner and microfibre pad	0.85 litre	A508B002	14.70

Care products for Live Natural oiled parquet floorings



Article	Surface	Size		Price
			Article no.	€/unit Net price
Live Natural Oil For finishing polished or untreated installed wooden surfaces. Consumption about 80 - 100 ml/m² Finishing of surfaces pre-oiled surface. Consumption about 35 ml/m²	transparent matt transparent matt matt white pigmented	0.75 litre 2.50 litre 0.75 litre	A5015001 A5025001 A5035001	27.60 91.60 33.30
Floor Soap Fountain solution 1 l plastic bottle For daily care, no film building. Does not make the floor more slippery depending on the pre-treatment of the subground.		1 litre	A504S001	13.80
Oil Freshen Up Cleaning and care product for all oiled floorings 1 l unit - usage approx. 8 - 10 ml/m ² Treat the floor from time to time mainly in highly frequented areas which are often cleaned		1 litre	A506S001	20.50
Oil Freshen Up for white oiled floorings		1 litre	A508S001	27.70
Oil Freshen Up for dark oiled floorings		1 litre	A509S001	27.70
Care and cleaning set for transparent oiled floorings with 1 l Floor Soap + 1 l Oil Freshen Up		2 x 1 litre	A510S001	34.30
Care and cleaning set for white oiled floorings with 1 l Floor Soap + 1 l Oil Freshen Up white		2 x 1 litre	A511S001	41.50
Osmo short-floor microfibre roll Width 250 mm, for BOEN Natural Oil		1	A702S003	13.20
Osmo floor brushes Width 220 mm, for BOEN Natural Oil		1	A701S003	26.60



HOW TO CHOOSE YOUR FLOOR

There are various aspects to consider when choosing a floor. We have defined the four steps below to help you choose which floor suits you best.

1

CHOICE OF STYLE

Most of us do not really fit only one style. But looking through the four styles we have defined in our catalogue, you might find you are more prone towards one style than the others. To help you find your flooring, we recommend that you consider which style you are striving to achieve. Which style makes you feel the most comfortable and at home?

2

CHOICE OF COLOUR

Each type of wood has a distinctively characteristic colour. The BOEN product range contains a large choice of colours to suit a diverse range of furnishing styles. Our products are available in a comprehensive choice of shades ranging from light to dark.









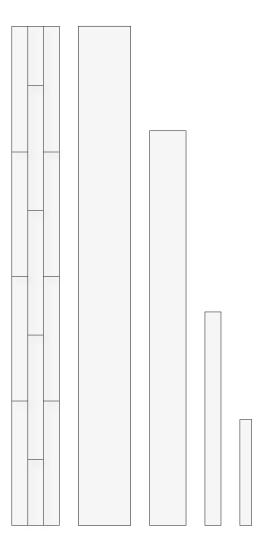
FIND THE FLOOR OF YOUR DREAMS

You can experience the impression created by your chosen floor in our digital showroom at **www.boen.com/en/products**

3

CHOICE OF FORMAT

The impression created by large rooms is further enhanced by the use of large planks. Or you can choose classic 3-strip boards that enhance the natural variety of colour for each type of wood. And last but not least the one-strip formats of our 2-layer range are perfect for installing in various patterns. Please also refer to page 84.





CHOICE OF SURFACES

Oil-treated floors emphasise the character of the wood and give the hardwood flooring a very natural feel. Lacquered surfaces are easier to care for. You can choose a glossy lacquer or matt lacquer depending on your wishes. Please also refer to page 88.







Live Matt



Live Natural



Live Pure



CHOICE OF STYLE

Learn more about the 4 styles in the BOEN style handbook.

4STYLES





PURE NORDIC

Clean lines in light, airy rooms. The look is simple, elegant and natural. No unnecessary detail or ornaments, no unruly quirks or strong colours. The rooms provide peace and quiet.

The interior is functional and minimalist. White dominates, but the look is far from cold. Warm woodwork in blond tones brings nature inside, and creates playful surfaces.

This style is inspired by the Nordic summer light and proximity to nature. It brings lightness and radiance to a long, dark winter, and the senses are filled with quality and harmony.

MODERN RUSTIC

Welcome back to the authentic and the real! This style takes us back to country life in the good old days, while retaining a modern look. The materials are rough and natural: rustic woodwork, linen, cotton and rattan together with modern and more masculine elements. But the main look is feminine, warm and summer light.

The colour palette is neutral and soft, with ample greys, pastels and powder blues. Nostalgia is combined with steel and industrial objects - and the style is transported to our modern lives.

Did you know that the floor is the largest furniture in a home? It therefore plays an integral part in creating a consistent interior style. Together with the interior style expert Helle Tjaberg we have selected four major style groups, and divided our extensive assortment of hardwood floors into each style. The aim is to provide inspiration and advice on how to succeed in creating an interior that suits your personality.



URBAN CONTRAST

Break the rules! Mix and match! The interior is full of contrasts, but a cosy warmth remains the constant backdrop to whimsical ideas. Earthy and playful, functional and creative. The designers have been inspired by the past but have broken all the established rules and have played with shapes, colours and graphic patterns.

Organic lines and materials such as fibreglass and plastic are typical. The same applies to the combination of warm earthy tones with strong, bright colours. The look is fresh, modern and personal.

CLASSIC ELEGANCE

You can sense the historic roar of the ancient Romans and Greeks. The style is refined, symmetrical and elegant, but with a modern touch that allows for creative breaks and unexpected detail.

Order, beauty and classic lines set the scene, with a timeless quality in furniture and design that has been around for generations. A blend of classic and new design adds personality to each room. And the colours are inspired by nature: earthy tones, deep green, red and navy – together with greys and beiges.



CHOICE OF COLOUR

PURE NORDIC For the touch of beautiful lightness choose the Nordic look.

- > The numbers indicate the available formats for each colour see page 72 for details.
- > The symbols indicate the available surface treatments for each colour see page 76 for details.



Ash Polar





Live Pure Oak Andante white





Live Pure Ash white





Ash Andante white





Ash Andante







Ash Markato white



Ash Nature

3







Maple Canadian Nature



Oak Concerto white





Oak Pearl 680080









Oak White Nights















784

















Live Pure Oak Andante

00





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Live Pure Oak Grey Harmony

Oak Andante





Oak Old Grey

5678084



Oak Adagio

















Oak Nature

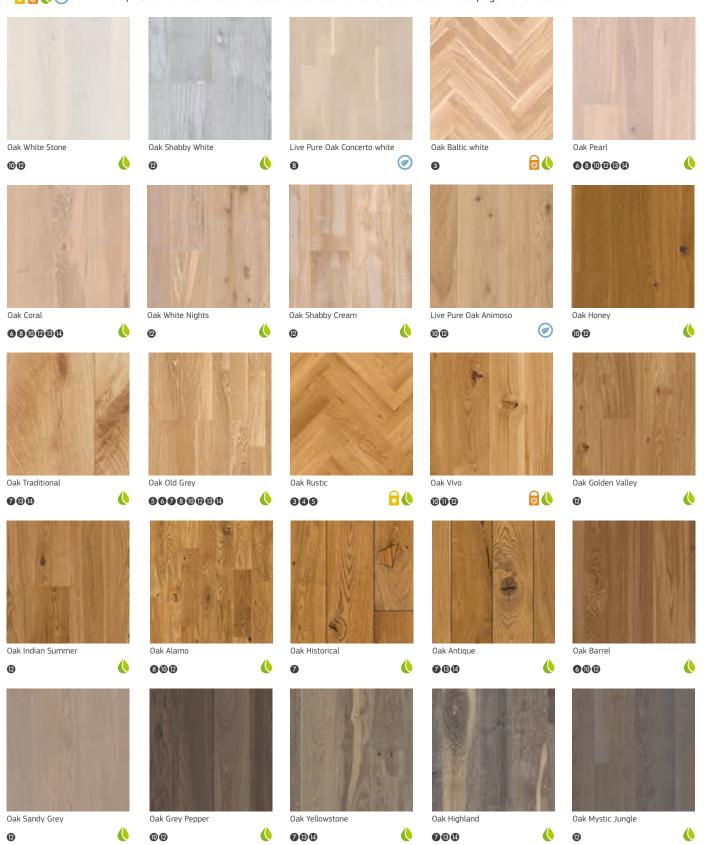




68

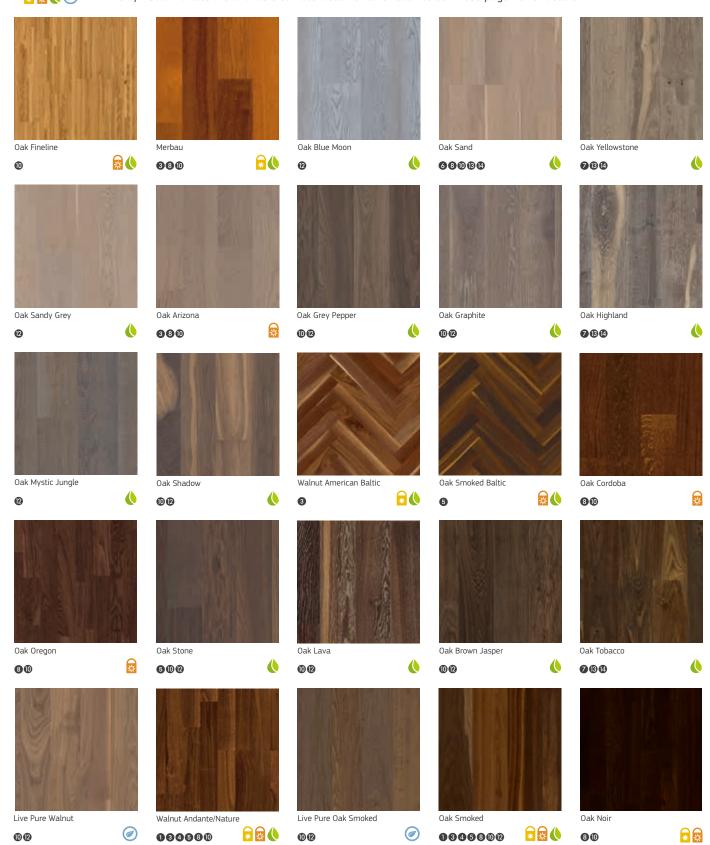
MODERN RUSTIC Look at the rough surface and warm colours suitable for the Rustic style.

- The numbers indicate the available formats for each colour see page 72 for details.
- 😭 😭 🅢 🥏 🕠 The symbols indicate the available surface treatments for each colour see page 76 for details.



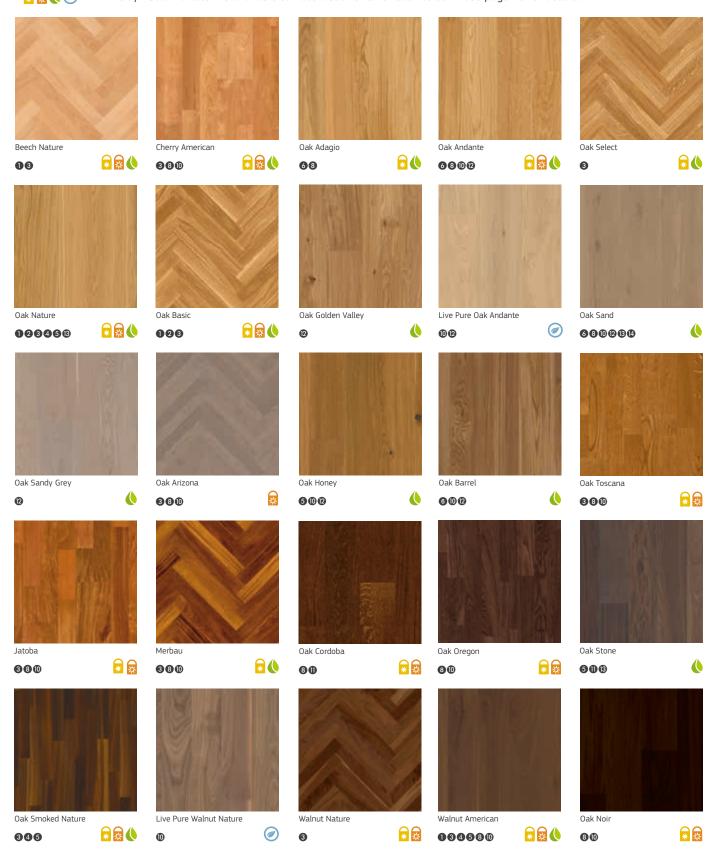
URBAN CONTRAST *Vibrant colours and cool expressions characterise the style of Urban Contrast.*

- - The numbers indicate the available formats for each colour see page 72 for details.
- Report the symbols indicate the available surface treatments for each colour see page 76 for details.



CLASSIC ELEGANCE Enjoy the look of sophisticated and stylish floors that are classically elegant.

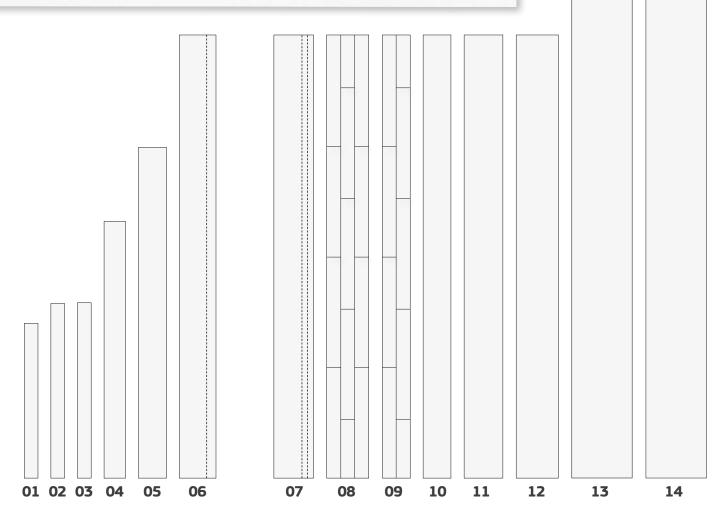
- - The numbers indicate the available formats for each colour see page 72 for details.
- 😭 😭 🌔 🥏 🕠 The symbols indicate the available surface treatments for each colour see page 76 for details.



CHOICE OF **FORMAT**

OUR FORMATS 01 ECONOMY 9.5 x 70 x 470 MM

- 02 TRAFFIC 12.5 x 70 x 590 MM
- 03 PRESTIGE 10 x 70 x 590 MM
- **04** MAXI 10.5 x 100 x 833 MM
- **05** FINESSE 10.5 x 135 x 1350 MM
- **06** NOBLE 9.7 x 136/178 x 2200 MM
- **07** SOLID PLANK 20 x 137/162/187 x 2220 MM
- **08** LONGSTRIP 3-STRIP 14 x 215 x 2200 MM
- 09 LONGSTRIP STRONGLINE 21 x 139 x 2200 MM
- **10** PLANK 14 x 138 x 2200 MM
- 11 PLANK 14 x 181 x 2200 MM
- 12 PLANK CASTLE 14 x 209 x 2200 MM
- **13** CHALETINO 20 x 300 x 2750 MM
- **14** CHALET 20 x 200-395 x 2000-4000 MM



2-LAYER PARQUET

SOLID FLOORS AND 3-LAYER PARQUET

*BOEN performance classifications:

Depending on the field of application of our parquet floorings it is subject to different stress and wear. The Brinell hardness of the wood, the width of the boards, the structure, the thickness of the top layer as well as the surface treatment (sealing or oil treatment) are significant for the stability and durability of your flooring.

Performance classification 1 = normal

Hardwood floors in living areas subject to normal usage. Exception: Wet areas and entrance areas.

Performance classification 2 = medium

Hardwood floors in living areas, in administration, meeting and conference areas, kindergartens, consulting rooms etc. subject to average usage.

Performance classification 3 = heavy

Hardwood floors in heavily frequented areas such as shops, restaurants, entrance areas, schools, conference halls, dance halls, etc.

2V bevel:

Bevel on longitudinal side of the board (total of 2 on one board).

4V bevel:

Bevel on all 4 sides of the board.

01 ECONOMY

Dimensions:

9.5 x 70 x 470 mm

Tongue/groove

Fields of application: With a top layer of 2.5 mm, Economy offers cost-efficient access to classic strip hardwood flooring. Only right-hand strips.

Types of installation: Glue down to subfloor.

Floor heating systems: Very suitable.

Performance classification*: 1-2

Fire protection classification: Dfl-s1

Top layer: approx. 2.5 mm

02 TRAFFIC 03 PRESTIGE



Dimensions:

Prestige: 10 x 70 x 590 mm, Traffic: 12.5 x 70 x 590 mm

Tongue/groove

Fields of application:

For installation of designs and patterns. With a top layer of approx. 5.5 mm Traffic is particularly appropriate for use in highly frequented areas. Including left and right strips. Bottom layer made of spruce.

Types of installation: Glue down to subfloor.

Floor heating systems: Prestige/Traffic: very suitable.

Performance classification*: Prestige: 1-2 / Traffic: 3

Fire protection classification:

Oak Traffic: Cfl-s1. All other wood species for Traffic and Prestige: Dfl-s1

Top layer Prestige: approx. 3.5 mm



Top layer Traffic: approx. 5.5 mm

04 MAXI

Dimensions:

10.5 x 100 x 833 mm

Tongue/groove

Fields of application: Classic 1-strip product of outstanding dimensions. This format is longer and wider than common 1-strip products. The model with its exclusive effects is ideal for large floor surfaces. Standard: right-hand strips. Left and right strips on request.

Types of installation: Glue down to subfloor.

Floor heating systems: Very suitable.

Performance classification*: 1-2

Fire protection classification:

Dfl-s1





Dimensions:

10.5 x 135 x 1350 mm

Tongue/groove

Fields of application: A single-strip product whose dimensions nearly create the impression of a plank. Its low installation height of 10.5 mm makes Finesse the perfect solution for refurbishment/ renovation projects. Bottom layer made of spruce.

Types of installation: Glue down to subfloor.

Floor heating systems: Very suitable.

Performance classification*: 1-2

Fire protection classification: Dfl-s1



CHOICE OF FORMAT

06 NOBLE

Dimensions:

9.7 x 136/178 x 2200 mm

Tongue/groove

Fields of application: The 2-layer plank is perfect for renovation purposes. The attractive plank format fits very well to big rooms. Bottom layer made of HDF. Bevel on the longitudinal side (2V).

Types of installation: Glue down to subfloor.

Floor heating systems: Very suitable.

Performance classification*: 1-2

Fire protection classification: Dfl-s1

Top layer: approx. 2.8 mm



07 SOLID PLANK

Dimensions:

20 x 137, 162 or 187 x 800-2220 mm

Tongue/groove

Fields of application: Solid floors are fascinating by their original character and by their durability. Bevel on all four sides (4V).

with 4V bevel

Types of installation: Glue down to subfloor or nail/screw.

Floor heating systems: Suitable up to 137 mm.

Performance classification*: 3

Fire protection classification: Cfl-s1



08 3-STRIP

Dimensions:

3-strip 14 x 215 x 2200 mm

BOEN X-press

Fields of application: The classic among the parquet floorings. For a lively and diverse appearance. Appropriate for lots of room types.

Types of installation: Quick and easy floating installation without glue and glue down possible.

Floor heating systems: Suitable to very suitable.

Performance classification*: 1-2

Fire protection classification:

Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.





Dimensions:

2-strip: 21 x 139 x 2200 mm

Tongue/groove

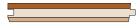
Fields of application: Our strong longstrip with approx. 5.5 mm top layer, designed for public areas in highly frequented rooms (restaurants, hotels, exhibition rooms, etc).

Types of installation: Glue down or self-supporting floors which are installed on sleepers.

Floor heating systems: Suitable.

Performance classification*: 3

Fire protection classification: Oak: Cfl-s1, other types of wood: Dfl-s1



Top layer: approx. 5.5 mm

with 2V bevel

10 PLANK 138

Dimensions:

14 x 138 x 2200 mm

BOEN X-press

Fields of application: Our classic plank boards of optimum width and length ratios for an attractive look of the room over the whole surface. All oak planks with bevel.

Types of installation: Floating installation or glue down to subfloor.

Floor heating systems: Suitable to very suitable.

Performance classification*: 1-2

Fire protection classification:

Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.



Top layer: approx. 3.5 mm

11 PLANK 181

Dimensions:

14 x 181 x 2200 mm

BOEN X-press

Fields of application: An exclusive variation on a plank floor with a width of 181 mm that is particularly effective in larger rooms.

Types of installation: Floating installation or glue down to subfloor.

Floor heating systems: Suitable to very suitable.

Performance classification*: 1-2

Fire protection classification:

Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.

Top layer: approx. 3.5 mm

With 2V/AV bever

12 PLANK CASTLE

Dimensions:

14 x 209 x 2200 mm

BOEN X-press

Fields of application: Plank boards with an exceptional width for particularly spacious room effects. Micro-bevel on the longitudinal side or circumferential bevel (2V/4V).

 $\textbf{Types of installation:} \ \ \textbf{Floating installation or glue down to subfloor.}$

Floor heating systems: Suitable to very suitable.

Performance classification*: 1-2

Fire protection classification:

Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.



Top layer: approx. 3.5 mm

13 CHALETINO 14 CHALET

Dimensions:

Chaletino: 20 x 300 x 2750 mm

Chalet: 20 x 200/250/300/350/395 x 2000-4000 mm

Tongue/groove

Fields of application: With extraordinary formats these boards are very highly appropriate for noble rooms. With bevel on all four sides (4V).

Types of installation: Glue down to subfloor or nail/screw.

Floor heating systems: Suitable.

Performance classification*: 2-3

Fire protection classification: Dfl-s1







CHOICE OF SURFACES

BOEN places considerable emphasis on protecting the environment during all phases of production. Neither lacquer nor oil emit gases which are harmful to humans or to the environment. BOEN offers its customers a wide range of surface finishes.





LIVE PURE

Live Pure is the new innovative product development from BOEN: Oak planks with Live Pure surface treatment have a very natural look with ultra matt finish and very good protective characteristics. Live Pure protects the floor from dust, dirt and liquids thanks to a special treatment applied to the surface which leaves the look of the hardwood floor smooth, clear and naturally light – almost like untreated wood.



LIVE MATT LACQUER

This 6 layer Live Matt sealing with a very low gloss level makes the surface look "as oiled". A natural look combined with the advantages of a scratch-resistant finish.



LIVE SATIN LACQUER

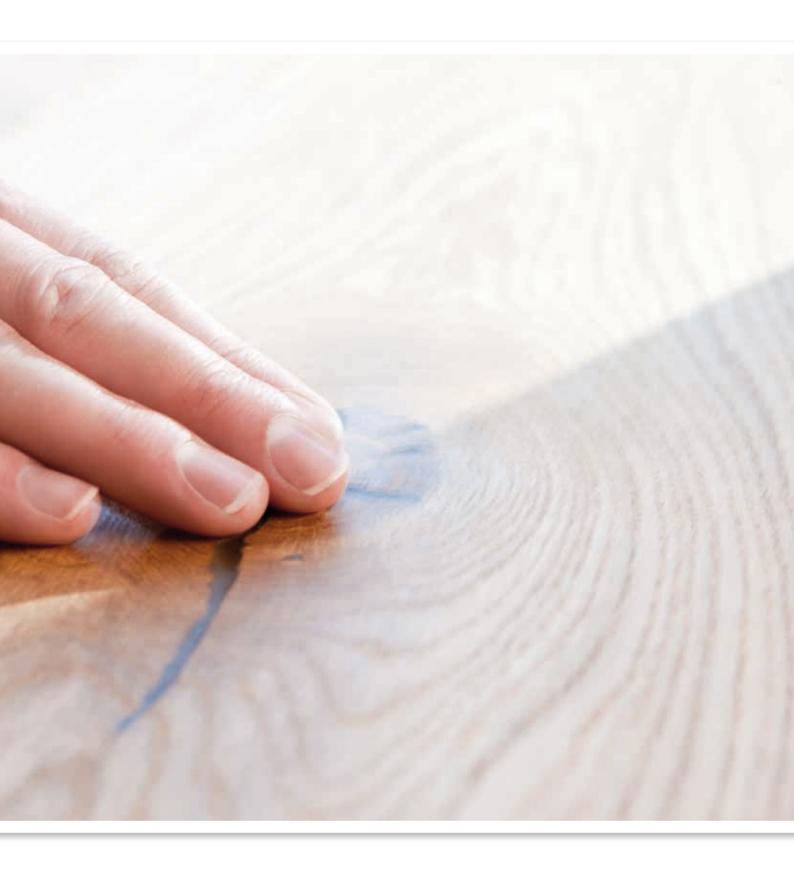
Very hard-wearing factory-applied 6 layer silk finish considerably reduces the care requirements and increases the durability of the parquet floor. Live Satin is cured by UV light and does not emit any dangerous chemicals or gases.



LIVE NATURAL OIL

Live Natural is a natural surface treatment containing oils such as sunflower, thistle or soya bean oil as well as naturally occurring waxes (carnauba, candelilla). Deep penetration of the oil into the wood is ensured by two-time application on a custom-made production line. The wood pores are saturated, and drying takes place completely naturally in the open air during a process known as the Air-Plus Process. The floor is ready-to-use right after installation and has extremely good protection properties against liquids compared to competitive products.





ENVIRONMENTAL PRINCIPLES

Hardwood flooring is a natural product. As a company that works wood, BOEN has been entrusted with upholding an important legacy.



WE TAKE CARE

It is by constantly engaging in dialogue with environmental protection agencies and organisations and by investing in new production technologies that we are able to ensure careful use of this precious resource. More than 95 % of all our raw materials are sourced from sustainably managed European forests that are already certified according to systems such as FSC[™] or are working towards certification.

Oak is an extremely flexible raw material.
It has endless possibilities regarding surface treatments, and this create unique colours and expressions.

CERTIFICATES



The mark of

Across the globe, *the Forest Stewardship Council, FSC*[™], promotes an approach to forest management that is environmentally appropriate, socially beneficial and economically viable. The companies within the BOEN Group have implemented a chain-of-custody system in accordance with the standards of the FSC and are able to supply FSC-certified products. BOEN supplies products with the FSC Mix label. We hold the following licences: BOEN Bruk (Norway) FSC™ C051117, BOEN Parkett Deutschland (Germany) FSC™ C101713, BOEN Lietuva (Lithuania) FSC™ C021510, BOEN UK FSC™ C047288, BOEN US FSC™ C095158. www.fsc.org, FSC – The mark of responsible forestry.



The Rainforest Alliance works to conserve biodiversity and ensure sustainable livelihoods by transforming land-use practise, business practices and consumer behavior. www.rainforestalliance.org



The Real Wood logo is administered exclusively by authorised manufacturers belonging to the European Federation of the Parquet Industry (FEP). The decision in favour of real wood owes ecological benefits. To manufacture, work and store wood one need considerably less energy than for other materials.



The *conformity mark* guarantees high standards of structural quality by testing and certifying construction materials in respect of their technical, ecological and health-related properties. Thus guaran-teeing home owners a healthy climate, and stockists and fitters product safety and transparency.



Products with the *Der blaue Engel* (Blue Angel) seal of quality contain very low levels of emissions in order to ensure a healthy indoor climate.

ENVIRONMENT-FRIENDLY

Why choose multilayer hardwood floors?

Multilayer hardwood flooring is always an environmental-friendly decision. Compared with solid floors, multilayer hardwood flooring needs less hard wood. The amount of hardwood that is needed to manufacture one solid floor is sufficient for six multilayer hardwood floors.

Natural hardwood layer

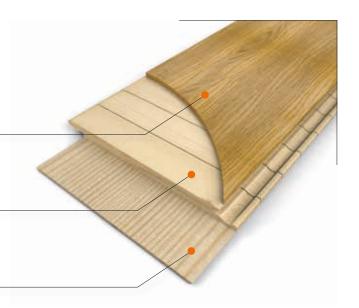
There is a choice of more than 13 types of wood for the sturdy top layer. The various surface treatments underline and accentuate the grain of the wood, each in their own unique way.

Middle layer

The middle layer consists of carefully selected wooden slats from quickly replenishable spruce trees. Vertical or semi-vertical annual growth rings ensure a high level of dimensional stability.

Bottom layer

The bottom layer is made from a single piece of spruce veneer and ensures a stable counter draw.



BOEN VALUES

BOEN is known for a long and proud tradition of craftsmanship, based on respect for nature's resources. As a major international supplier of high-end hardwood flooring, we have also made a commitment to inspire and guide the consumer to achieve a consistent interior style. That is why we are guided by the following values:

1

INNOVATIVE MADE FROM DIVERSITY

BOEN is an international company and we recognize that people are different, with different styles and habitat. We dare to challenge, lead on and think differently in our effort to help our costumers fulfil their personal interior style.

2 INTERIOR CONSCIOUS
We know that the goal when makin

We know that the goal when making a floor investment is not a merely beautiful floor – but a beautiful home. Consequently we strive to offer the consumer updated inspiration and advice that make the interior decorating process easier – and more fun. We are conscious of interior style and design and are constantly monitoring upcoming trends.

END USER ORIENTED

In BOEN we are careful not to distance ourselves from our customers and consumers. We understand trends and development in architecture, style, fashion and interior, and have the know-how on how to translate this to real-world needs.

WHAT CAN WE DO FOR YOU?

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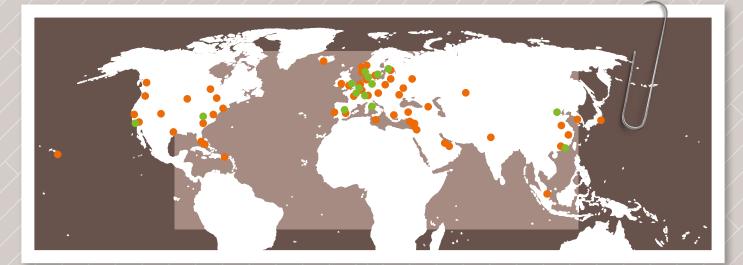


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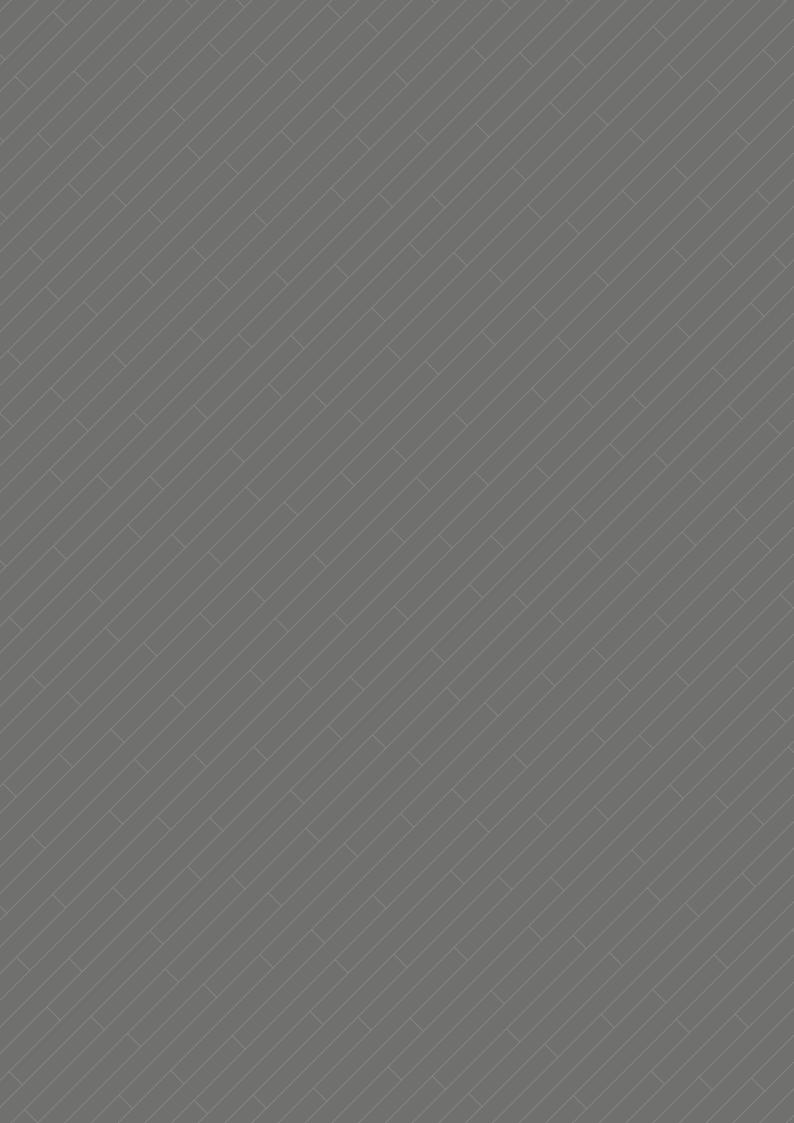
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